

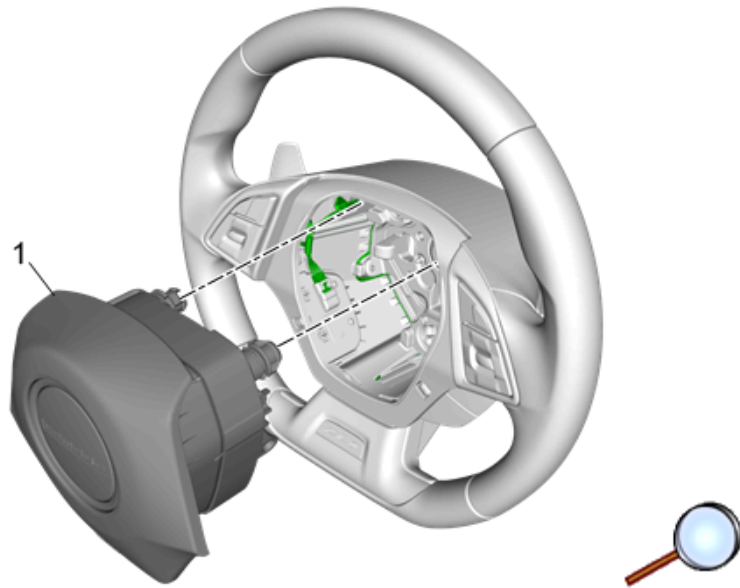
# Steering Wheel Replacement

## Removal Procedure

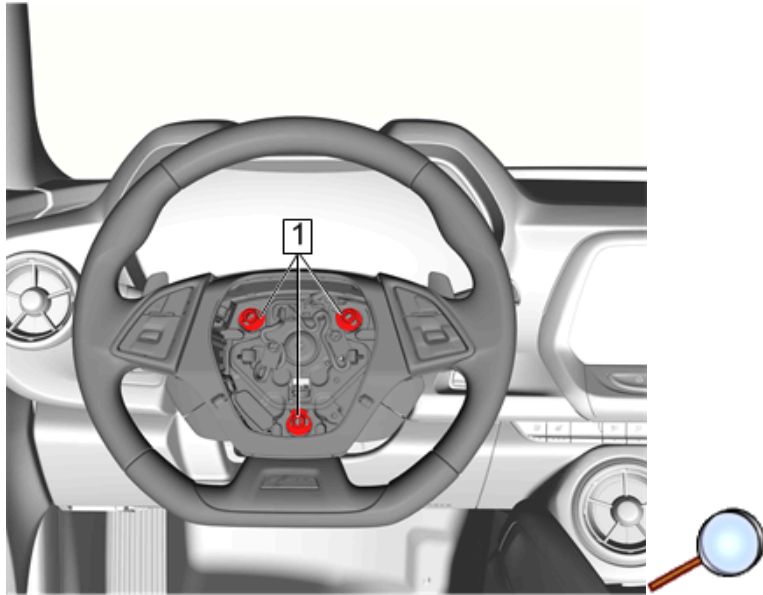
**Warning:** Refer to [SIR Warning](#)

**Warning:** Refer to [SIR Inflator Module Handling and Storage Warning](#)

1. Disable the SIR system. [SIR Disabling and Enabling](#)

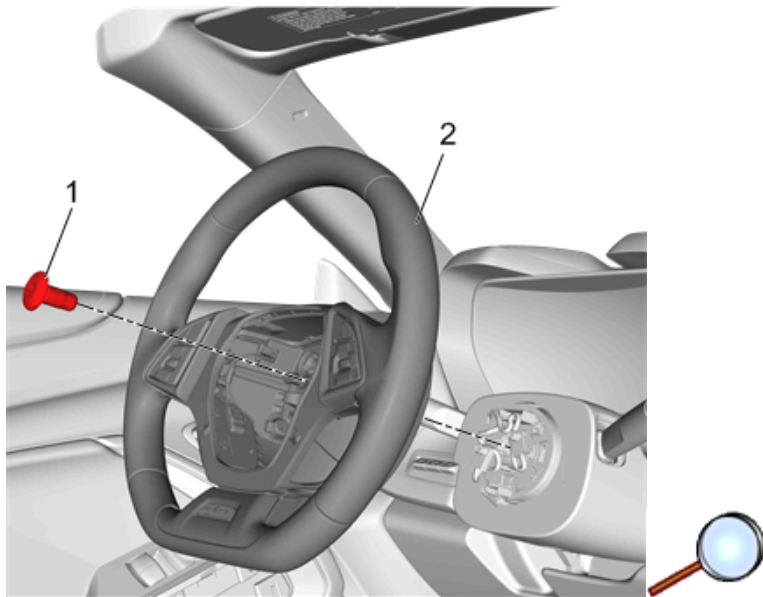


2. Steering Wheel Airbag (1) » Remove — [Steering Wheel Airbag Replacement](#)
3. Disconnect the electrical connectors.



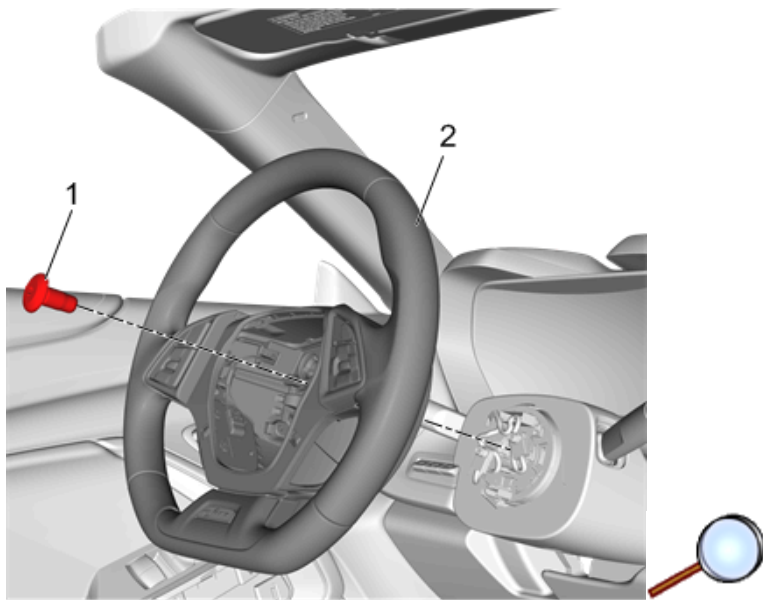
**Warning:** When removing the Drivers Airbag (DAB), the airbag guide sleeves may get stuck in the steering wheel armature. Failure to remove the guide sleeves from the armature and properly reinstall them onto the DAB may result in damage or inoperable components related to airbag retention to the steering wheel. DAB retention failure during airbag deployment could cause injury.

4. Ensure the airbag guide sleeves (1) are removed with the steering wheel airbag and not stuck in the steering wheel armature.

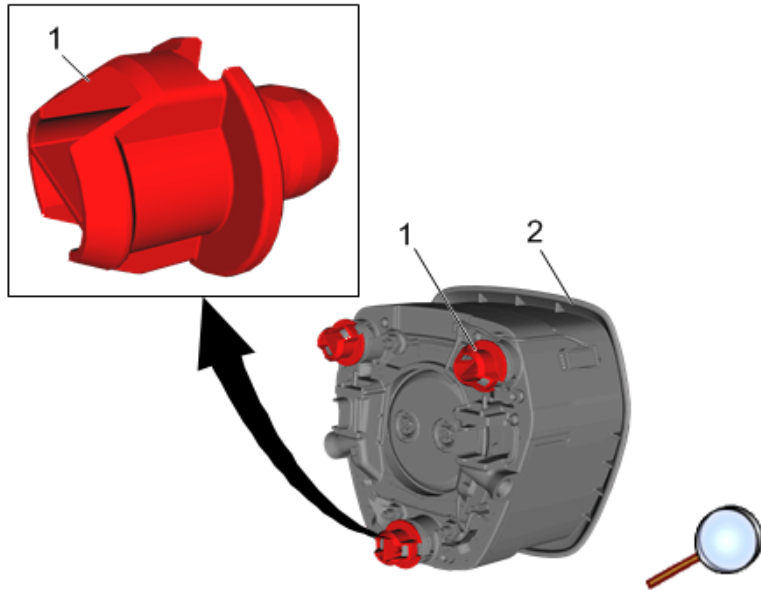


5. Steering Wheel Bolt (1) » Remove
6. Install the steering wheel bolt until 2 to 3 threads are engaged.
7. Wiggle the steering wheel until the wheel disengages completely.
8. Steering Wheel Bolt (1) » Remove
9. Steering Wheel (2) » Remove
10. Transfer components as necessary.

### Installation Procedure

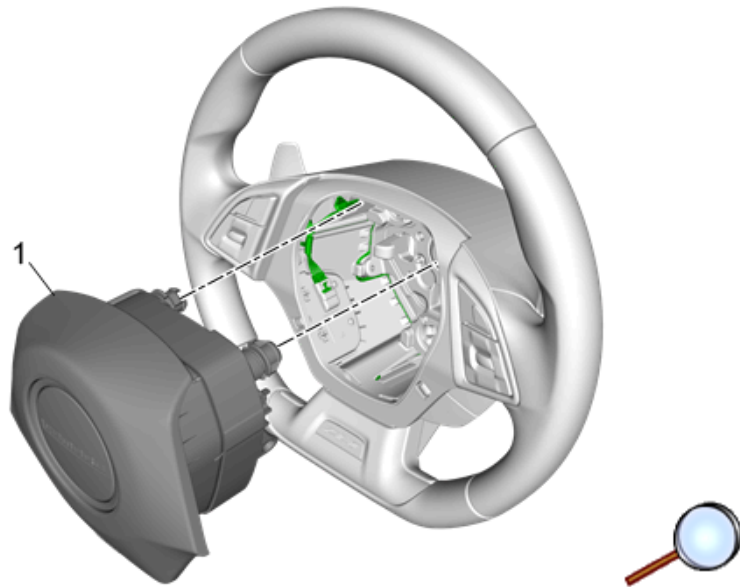


1. Before installing the steering wheel, ensure that any debris or OLD adhesive patch is removed from the steering column shaft and the steering wheel mating surfaces.
  2. Prepare the steering wheel bolt for installation as follows:
    - 2.1. Remove all traces of the adhesive patch from the steering wheel bolt.
    - 2.2. Clean the threads of the bolt with denatured alcohol.
    - 2.3. Apply thread locking adhesive to the steering wheel bolt. [Adhesives, Fluids, Lubricants, and Sealers](#)
    - 2.4. Ensure there are no gaps in the thread locking adhesive along the length of the filled area of the threads on the bolt shaft.
  3. Steering Wheel (2) » Install
- Caution:** [Fastener Caution](#)
4. Steering Wheel Bolt (1) » Install and tighten **45N•m (33 lb ft)**



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5. Ensure the airbag module guide sleeves (1) are installed to the steering wheel airbag (2) before installing the steering wheel airbag to the steering wheel.
6. Connect the electrical connectors.



7. Steering Wheel Airbag (1) » Install — [Steering Wheel Airbag Replacement](#)
8. Enable the SIR System. [SIR Disabling and Enabling](#)