

**OB1 - <offline>**

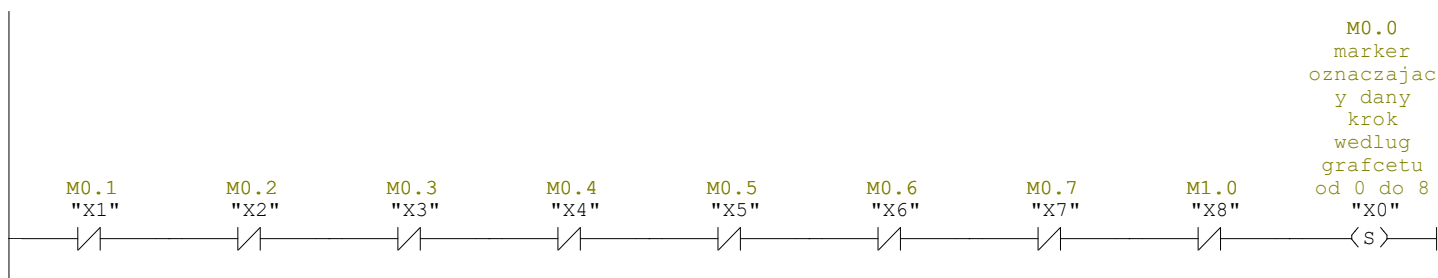
""

**Name:** Family:  
**Author:** Version: 0.1  
**Block version:** 2  
**Time stamp Code:** 07/23/2022 06:43:15 PM  
**Interface:** 02/15/1996 04:51:12 PM  
**Lengths (block/logic/data):** 00402 00238 00020

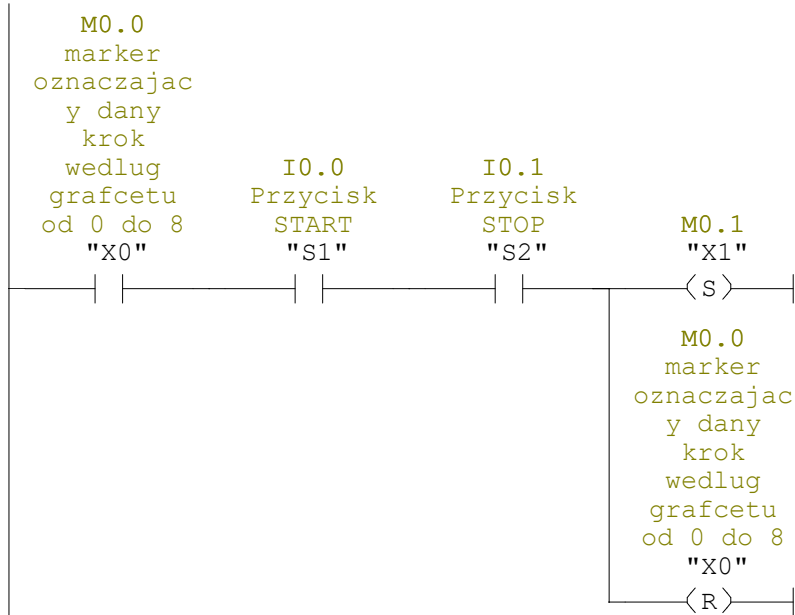
Name	Data Type	Address	Comment
TEMP		0.0	
OB1_EV_CLASS	Byte	0.0	Bits 0-3 = 1 (Coming event), Bits 4-7 = 1 (Event class 1)
OB1_SCAN_1	Byte	1.0	1 (Cold restart scan 1 of OB 1), 3 (Scan 2-n of OB 1)
OB1_PRIORITY	Byte	2.0	Priority of OB Execution
OB1_OB_NUMBR	Byte	3.0	1 (Organization block 1, OB1)
OB1_RESERVED_1	Byte	4.0	Reserved for system
OB1_RESERVED_2	Byte	5.0	Reserved for system
OB1_PREV_CYCLE	Int	6.0	Cycle time of previous OB1 scan (milliseconds)
OB1_MIN_CYCLE	Int	8.0	Minimum cycle time of OB1 (milliseconds)
OB1_MAX_CYCLE	Int	10.0	Maximum cycle time of OB1 (milliseconds)
OB1_DATE_TIME	Date_And_Time	12.0	Date and time OB1 started

**Block: OB1 "Main Program Sweep (Cycle)"**

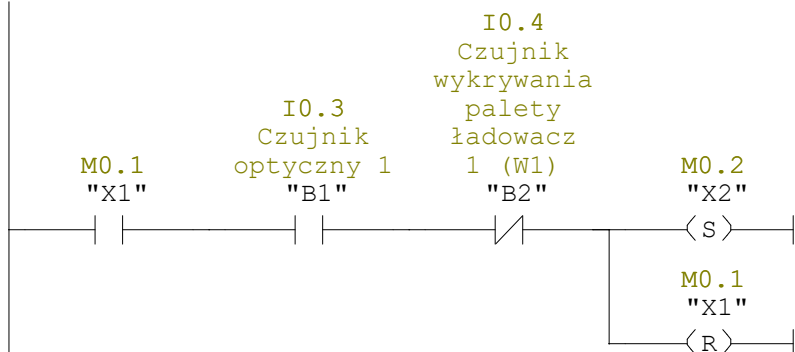
**Network: 1 Krok 0**



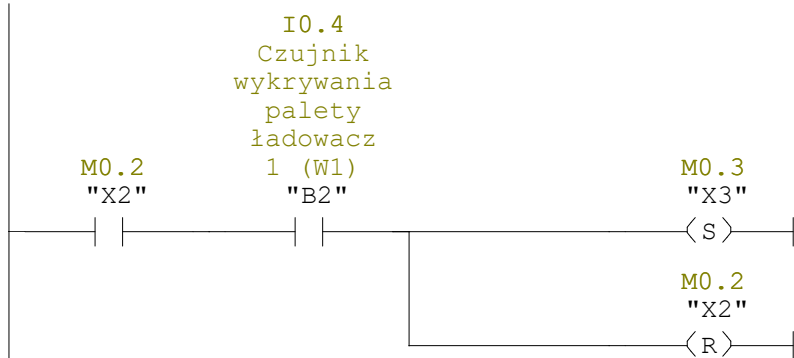
Network: 2      Przejście z kroku 0 do 1



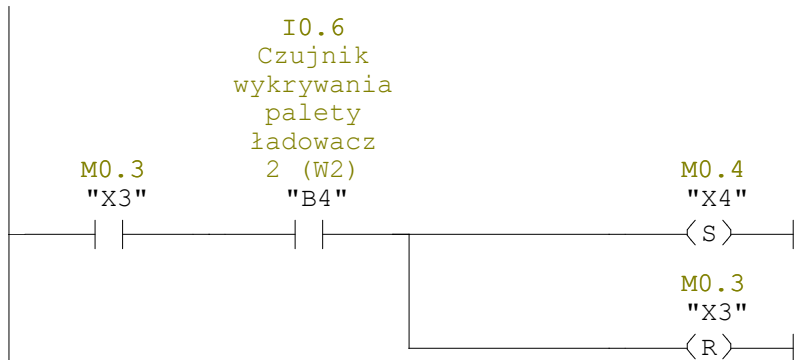
Network: 3      Przejście z kroku 1 do 2 Sytuacja 1



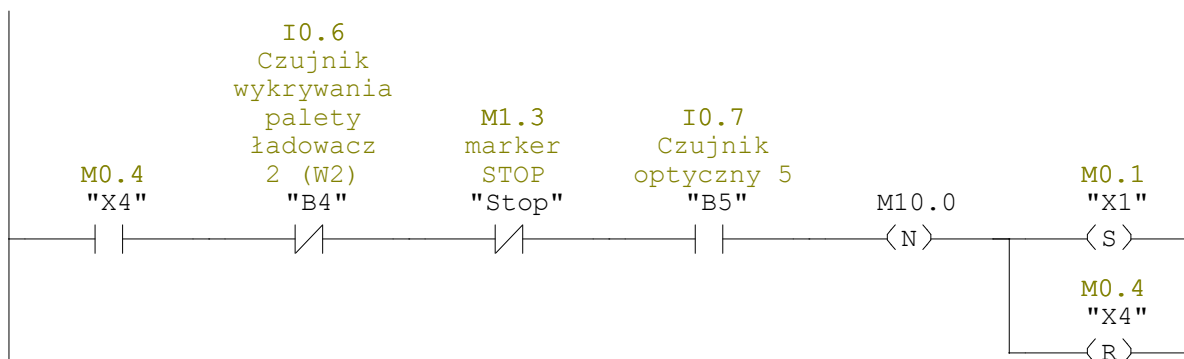
Network: 4 Przejście z kroku 2 do 3



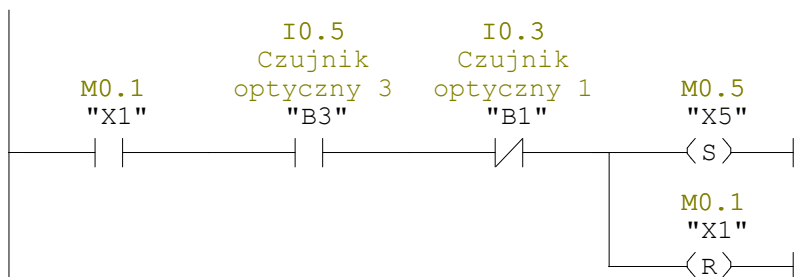
Network: 5 Przejście z kroku 3 do 4



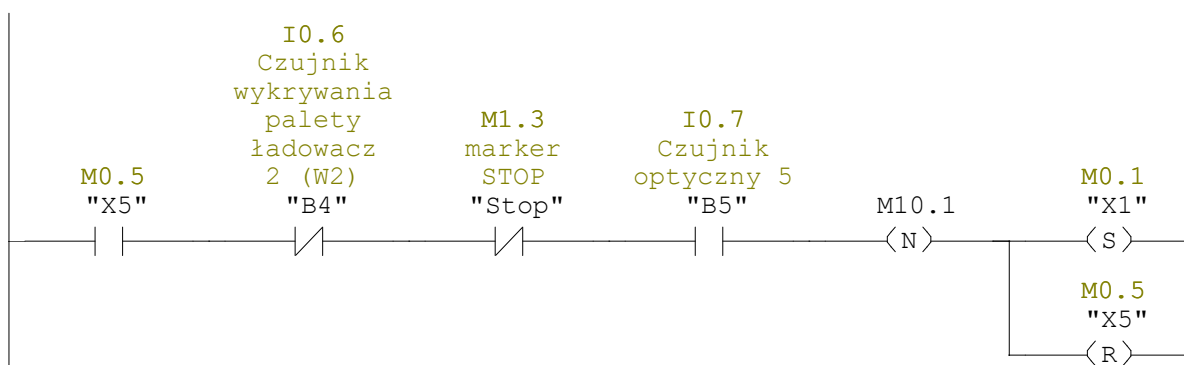
Network: 6 Przejście z kroku 4 na krok 1



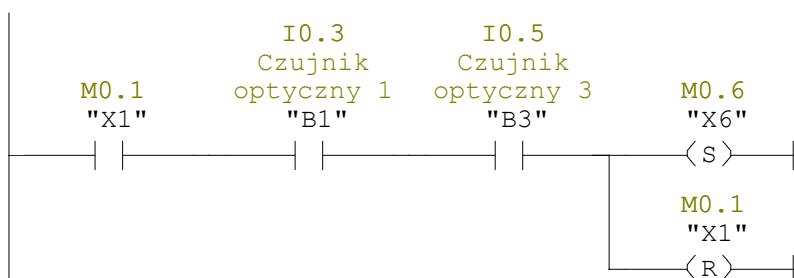
Network: 7 Przejście z kroku 1 do 5 Sytuacja 2



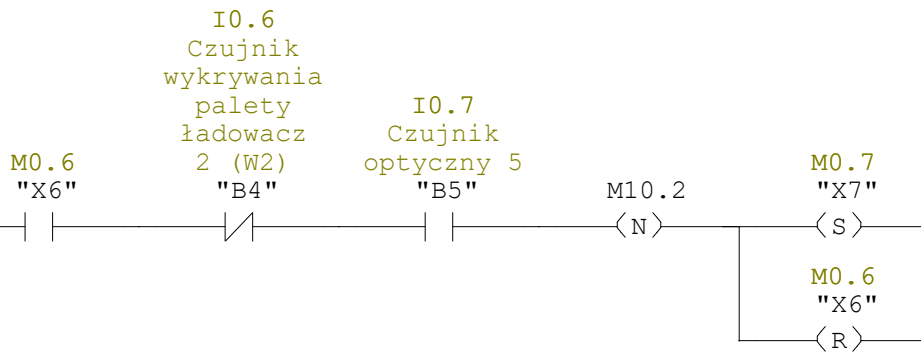
Network: 8 Przejście z kroku 5 do kroku 1



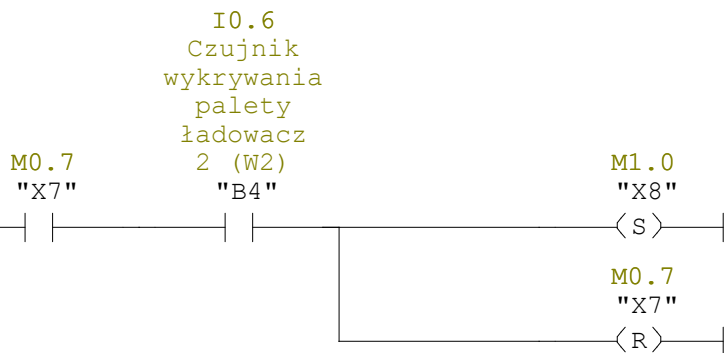
Network: 9 Przejście z kroku 1 do 6 Sytuacja 3



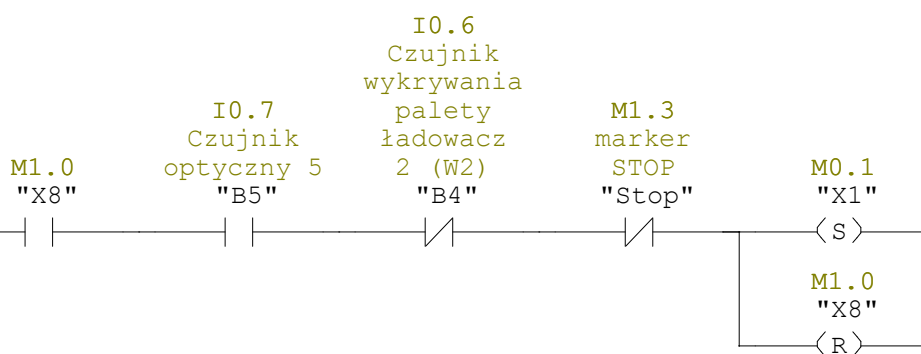
Network: 10 Przejście z kroku 6 do 7



Network: 11 Przejście z kroku 7 do 8



Network: 12 Przejście z kroku 8 do 1



Network: 13 Zatrzymanie linii (Przycisk S2)



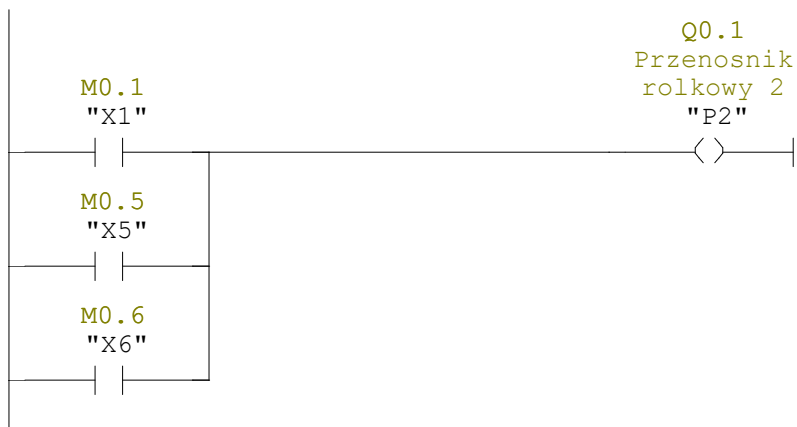
Network: 14 Zatrzymanie linii (Przycisk S2)



Network: 15 Działania P1 (Przenośnik 1)



Network: 16      Działania P2 (Przenośnik 2)



Network: 17      Działania P3 (Przenośnik 3)



Network: 18      Działania P3 (Przenośnik 3)



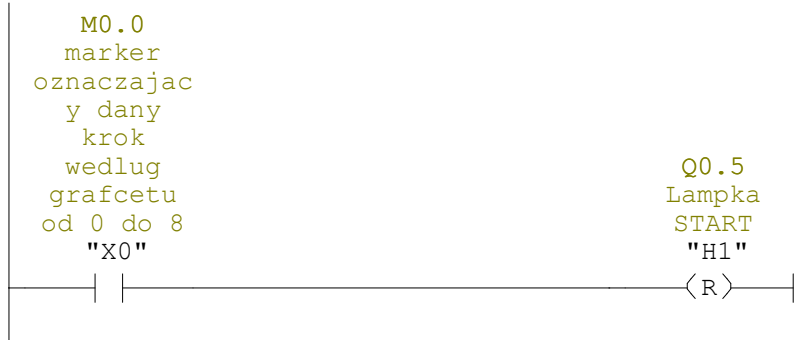
Network: 19      Działania TL1 (Przenośnik w lewo 1)



Network: 20      Działania TL2 (Przenośnik w lewo 2)



Network: 21      Lampka H1

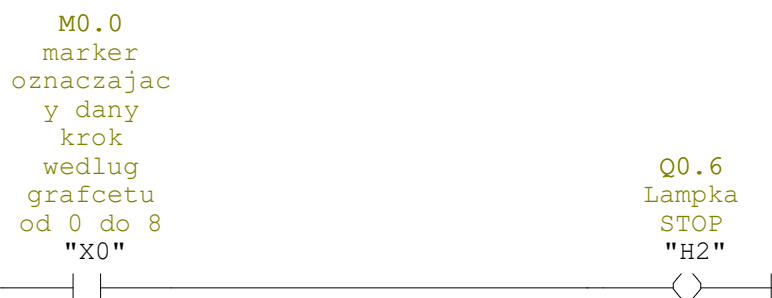




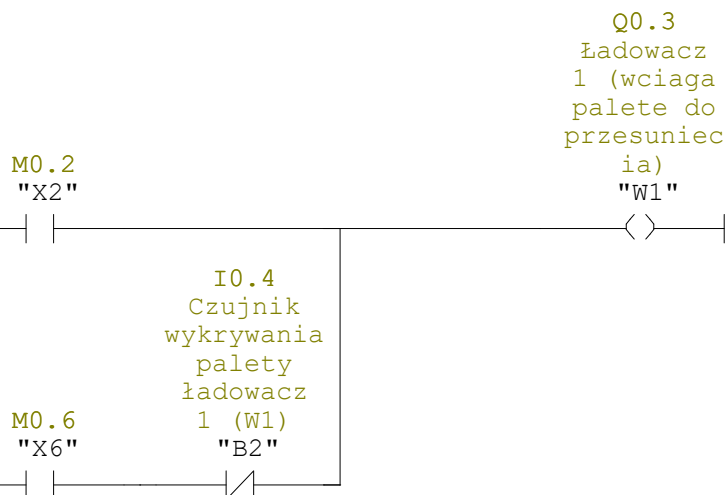
Network: 22      Lampka H1



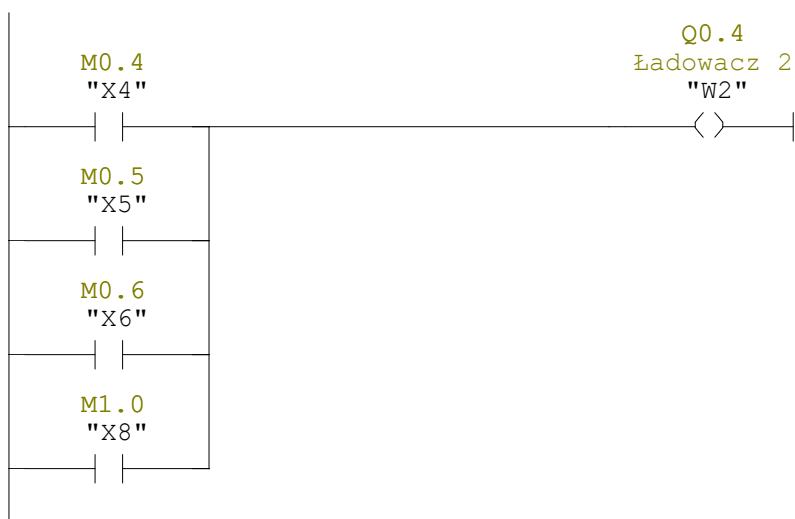
Network: 23      Lampka H2



Network: 24      Działania W1 (Ładowacz 1)



Network: 25      Działania W2 (Ładowacz 2)



Network: 26      Powrót do kroku 0 po wciśnięciu S2 i dokończeniu przenoszenia

