Front Side Door Sill Trim Plate Package Installation (Instruction ID:23258252)

Installation Instructions Part Number

23258252

Note: Please review the entire procedure before trying to perform it.

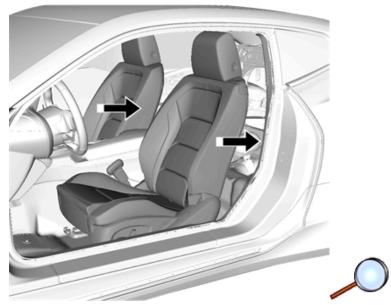
Front and Rear Side Door Trim Plate Kit Contents

| Qty | Description |
|-----|--|
| 2 | Illuminated Sill Plate Assembly |
| 1 | Wiring Harness Pkg (Contains Harness ASM (qty 1) and Wire Tie Straps (qty 8) |
| 1 | Solvent Wipe Pkg |

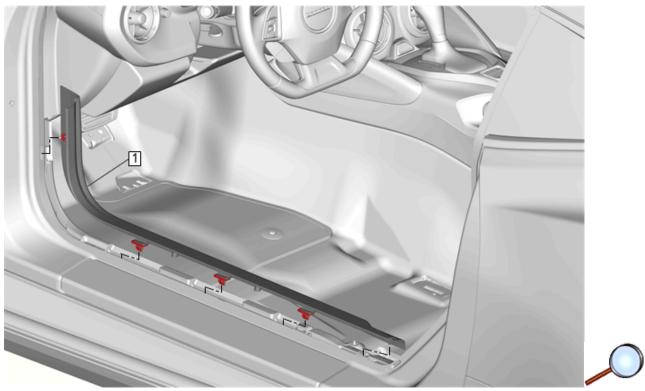
Recommended Tools

- Flat Bladed Plastic Trim Tool
- 2mm Width Flat Screwdriver
- 0.8mm Width Flat Screwdriver
- GM Terminal Remover Tool P/N 12152110, 15315247, or 12094429 (7J04899)
- Push-in Retainer Puller
- Electrical Tape
- 10mm Socket
- Trim Removal Tools
- Small Ratchet
- Wire Puller
- Heat Gun
- · Wire Crimp Tool

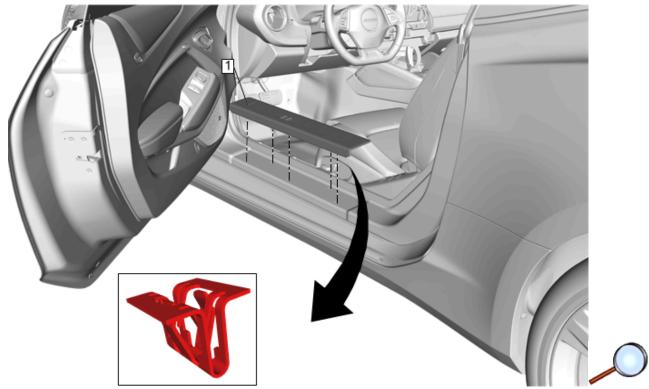
Procedure



1. Move the front seats to the furthest rearward position.

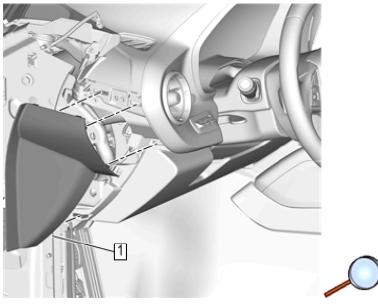


2. Remove the left and right front side door sill garnish moldings. Refer to Vehicle Service Manual.

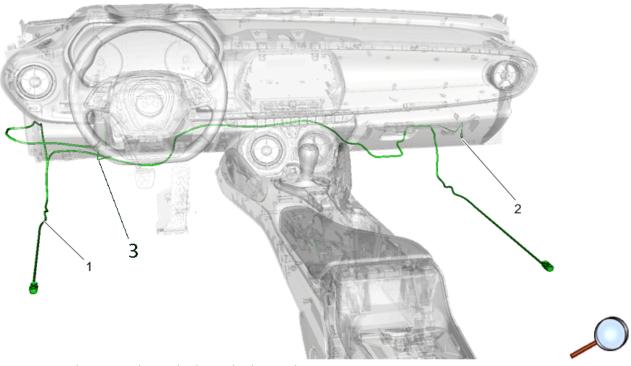


3. Remove the left and right non-lit front door sill plates. Refer to Vehicle Service Manual.

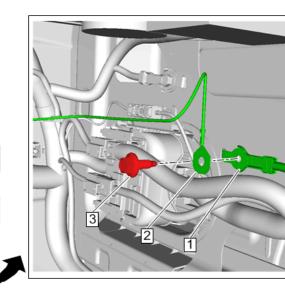
Note: Clean around the area of the lower door frame on both sides with the included solvent wipe.



- 4. Pull firmly to disengage the left instrument panel outer trim cover (1) from the W-Clips (Qty: 4). If necessary, use a flat bladed plastic trim tool to pry around the perimeter of the trim cover.
- 5. Remove the driver side I/P hush panel.
- 6. Remove the left and right front floor console side trim panels.



- 7. Route wiring harness through the vehicle as shown.
 - 7.1. The harness will route from the driver side, to the passenger side, near the top edge of the carpet. The ground eyelet (2) attaches in the passenger side cowl and the two loose wires (3) attach to the BCM under the I/P on the driver side.
 - 7.2. 2. Route the harness (1) loosely across the dash panel near the top of the carpet with the BCM connections (3) in front of the driver, through the center console, and ground (2) on the right side.

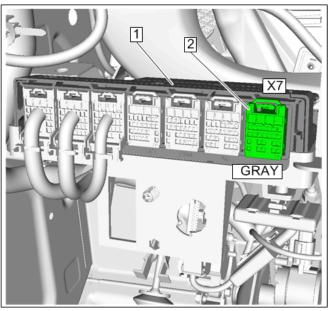




- 8. Locate an unused ground on the passenger side cowl. If no unused ground is available, use a ground that has only one eyelet (1) present.
- 9. Remove the ground bolt (3) and install the illuminated sill plate harness ground eyelet (2).

Caution: Use the correct fastener in the correct location. Replacement fasteners must be the correct part number for that application. Fasteners requiring replacement or fasteners requiring the use of thread locking compound or sealant are identified in the service procedure. Do not use paints, lubricants, or corrosion inhibitors on fasteners or fastener joint surfaces unless specified. These coatings affect fastener torque and joint clamping force and may damage the fastener. Use the correct tightening sequence and specifications when installing fasteners in order to avoid damage to parts and systems.

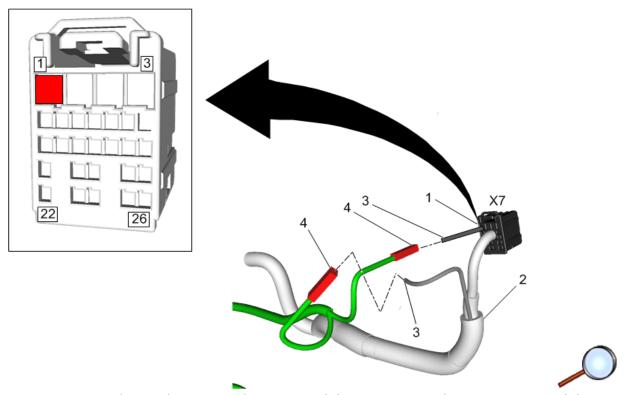
10. Reinstall the ground bolt and tighten to 25 N.m using a 10mm socket.



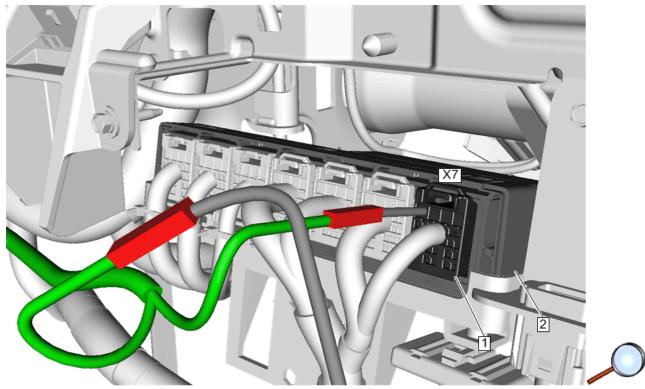




11. Locate the BCM (1) on the driver side of the vehicle, under the I/P. Disconnect BCM connector (2) X7 gray.



- 12. Locate cavity #1 on the on the removed connector (1). Remove wire harness covering (2) starting from connector for approximately 4".
- 13. Gently separate the wire (3) leading to cavity #1 from the rest of wire bundle.
- 14. Approximately 50 mm from the rear of the connector cut the wire (3) leading to cavity #1.
- 15. On the supplied wire harness locate 2 blunt (unterminated) ends routed near BCM. Using recommended service technique and the supplied crimp splices (4) splice 1 blunt end to each side of the cut wire.
- 16. Seal splices and re-tape harness to within 25 mm of rear of connector.
- 17. Plug in the wire harness connector to the illuminated sill plate wire harness. Do not fully seat the illuminated sill plates at this time.



18. Re-connect connector X7 (1) to the BCM (2).

Check Operation of the Illuminated Sill Plates

Verify Illuminate Sill Plate Operation

- Verify all disconnected electrical connections are re-connected.
- Close all doors
- Open each door, door sill will illuminate when the dome light illuminates.
- The door sill plates should light up and go out with dome lamp (make sure dome lamp is on).
- If the sill plates do not light up, check the ground and BCM splice as well as other connections at illuminated door sills, (make sure dome lamp switch is not in defeat position).
- Check to see if the courtesy lights are working.
- Verify that the sill plates are operating correctly.

Complete the Wire Harness Routing

1. Pull back the carpet and route the harness along the floor about 50 to 75 mm below the top of the carpet, from side to side.

2. Use tie straps, as required, to keep harness secure and from being seen. 8 tie straps are provided in the harness package.

Fully Install Illuminated Sill Plates

Note: The illuminated sill plates can be installed on either side of the vehicle.

- 1. Align the illuminated sill plate snap features to the holes on the rocker panel.
- 2. Firmly press into place until the sill plate is fully seated.
- 3. Route the pigtail wiring toward the front of the vehicle.
- 4. Repeat for the second illuminated sill plate on the opposite side of the vehicle.

Re-install Carpet and Trim

- 1. Check clips on removed trim panels, replace clips if necessary.
- 2. Tuck wire harness behind carpet and trim.
- 3. Reposition carpet, and reinstall removed trim panels.

Note: Verify all wires are neatly secured, pinched and not visible, tie straps should be used as necessary to keep harness secured and out of sight.