# TECHNICAL BULLETIN LTB00768v2 30 NOV 2015



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	Chan	ges are highlighted in gray		
SECTION: 303	-00			
3.0L TDV6 Valv	ve Cover Split A	nd/Or Cracked		
AFFECTED VEH	HICLE RANGE:			
Discovery 4 / Ll Model Year: VIN:	R4 (LA) 2010-2015 508020-765561	Engine:	TDV6 3.0L Diesel	
Assembly Plant:	Solihull			
Range Rover Sp Model Year: VIN: Assembly Plant:		Engine:	TDV6 3.0L Diesel	
Range Rover (L Model Year: VIN: Assembly Plant:	G) 2013-2015 000012-224410 Solihull	Engine:	TDV6 3.0L Diesel	
Range Rover Sp Model Year: VIN: Assembly Plant:	oort (LW) 2014-2015 000001-525081 Solihull	Engine:	TDV6 3.0L Diesel	
Range Rover Sp Model Year: VIN: Assembly Plant:		Engine:	TDV6 3.0L Diesel	
<u>MARKETS:</u>				

Diesel Markets Only

### **CONDITION SUMMARY:**

Situation: A customer may report a concern that the vehicle has restricted performance. This version has been issued for a change to the VIN details.

Cause: Material thickness and fillet radius of the valve cover not to specification. Suggested Customer concern code MX2.

Action: Should a customer express concern, follow the Service Instruction outlined below.

## <u>PARTS:</u>

LR073585

Left valve cover

Quantity: 1

#### LR074623

Right valve cover

Quantity: 1

### WARRANTY:

**NOTE:** Repair procedures are under constant review, and therefore times are subject to change; those quoted here must be taken as guidance only. Always refer to TOPIx to obtain the latest repair time.

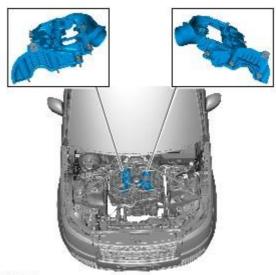
**NOTE:** DDW requires the use of causal part numbers. Labor only claims must show the causal part number with a quantity of zero.

DESCRIPTION	SRO	TIME (HOURS)	CONDITION CODE	CAUSAL PART
Discovery 4/LR4 (LA) - Right	12.29.44	7.7	42	LR057379
Discovery 4/LR4 (LA) - Left	12.29.43	8.2	42	LR057379
Discovery 4/LR4 (LA) - Full Set	12.29.42	13.1	42	LR057379
Range Rover Sport (LS) - Right	12.29.44	8	42	LR057379
Range Rover Sport (LS) - Left	12.29.43	7.2	42	LR057379
Range Rover Sport (LS) - Full Set	12.29.42	12.4	42	LR057379
Range Rover (LG) - Right	12.29.44	5.5	42	LR057379
Range Rover (LG) - Left	12.29.43	7.2	42	LR057379
Range Rover (LG) - Full Set	12.29.42	9.8	42	LR057379
Range Rover Sport (LW) - Right	12.29.44	5.7	42	LR057379
Range Rover Sport (LW) - Left	12.29.43	7.3	42	LR057379
Range Rover Sport (LW) - Full Set	12.29.42	10.2	42	LR057379

**MOTE:** Normal Warranty procedures apply.

## **COMPONENT LOCATION**

1The illustration shows the component location.



E186357

# SERVICE INSTRUCTION:

- 1Install a new engine valve cover left (see TOPIx Workshop Manual, Section 303-01 Engine TDV6 3.0L Diesel Valve Cover LH).
- 21nstall a new engine valve cover right (see TOPIx Workshop Manual, Section 303-01 Engine TDV6 3.0L Diesel Valve Cover RH).