

Body Emblem Package Installation (Front Fascia and Rear Compartment Lid Bowtie Instruction ID:84219486)

Installation Instructions Part Number

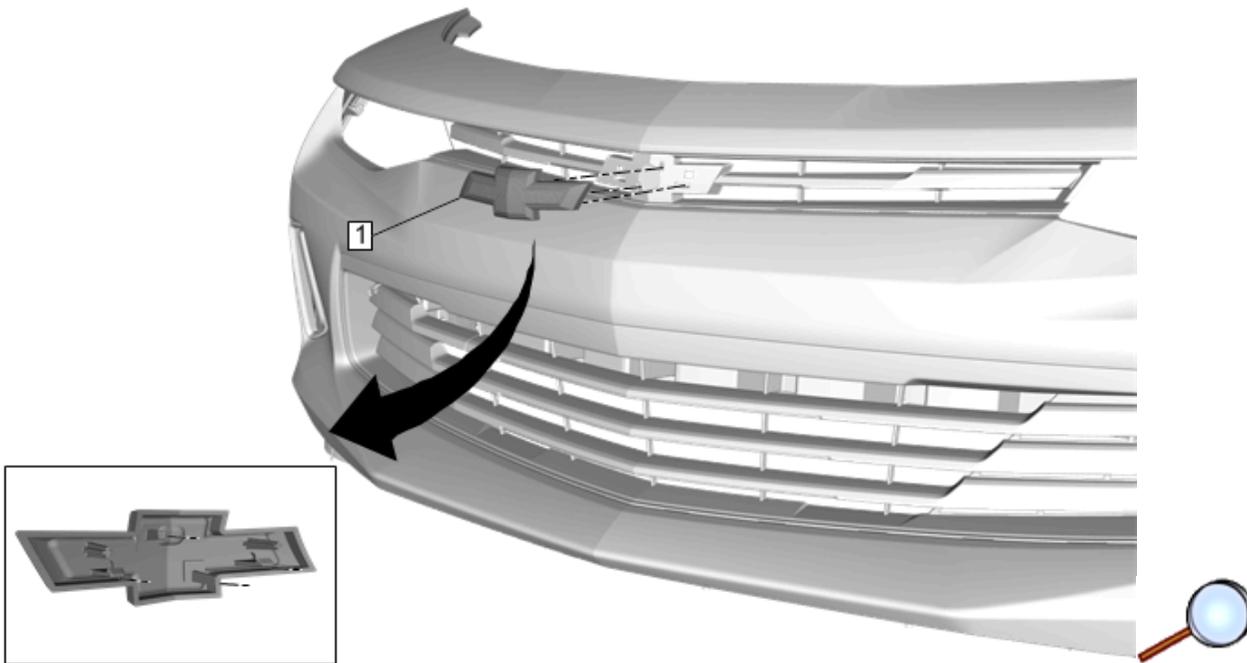
84219486

Kit Contents

Qty	Description
1	Front Black Bowtie
1	Rear Black Bowtie
1	Alcohol Wipe Packet
1	Installation Instructions

[Procedure](#)

Front Bowtie



1. Remove the current bowtie by accessing the backside of the grille. If needed, remove the front bumper fascia to access the backside of grille. Refer to Vehicle Service Manual.
2. Using a flat plastic bladed tool release the locking tabs, pulling radiator grille emblem (1) forward.
3. Position new front bowtie (1) by using the "Up" symbol pointing up (away from the ground) and retention tabs.
4. Apply evenly distributed pressure to engage all of the retention tabs. Verify the emblem is fully seated and is securely attached to the grille.
5. Install the front bumper fascia. Refer to Vehicle Service Manual.

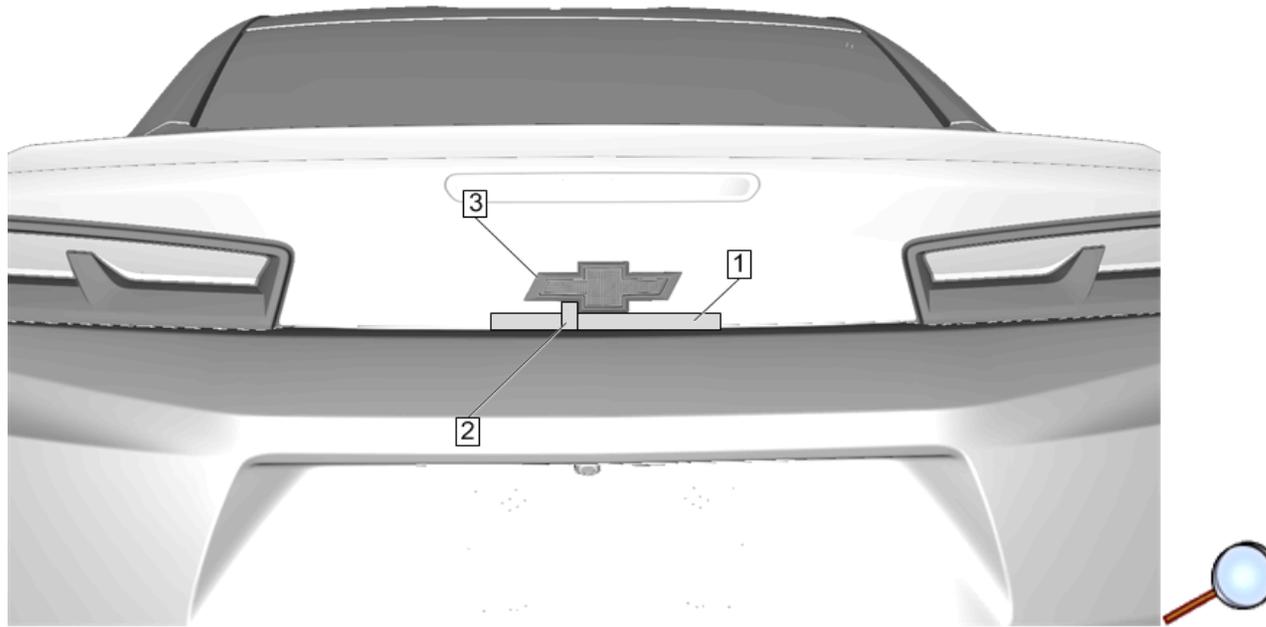
Rear Bowtie

Note: If the vehicle is equipped with a decklid decal that extends beneath the bowtie (as on the 50th Anniversary Edition), do not use the following materials during removal/installation procedures: alcohol wipe, 3m rotary tape eraser wheel, heat gun. Carefully remove the bowtie with a flat plastic tool and using your hands or fingers to remove any remaining adhesive.

Caution: Use a plastic, flat-bladed tool to prevent paint damage when removing an emblem. Never use a sharp (metal) bladed tool to aid in removal, due to risk of sheet metal damage.

1. The part and vehicle surface should be 21°C (70°F) prior to installation. The vehicle should remain inside in a temperature range of 21°C (70°F) for 1 hour after assembly to allow the adhesive to develop sufficient bond strength.

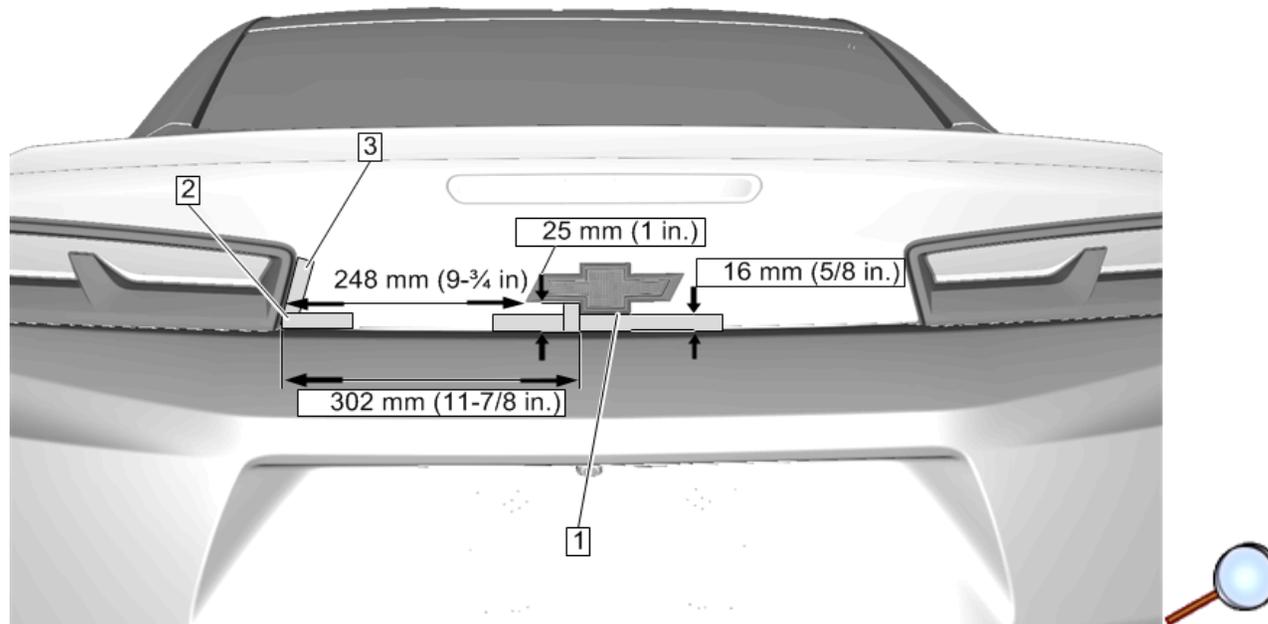
2. If a bowtie exists and is being replaced on the rear of the vehicle, follow steps 3-5. Otherwise, follow steps 6-12.



3. Apply masking tape (1), (2) along left side and bottom edge of existing rear bowtie (3). This marks where the replacement bowtie will be located.



4. Remove existing bowtie (1) utilizing a plastic flat bladed tool. Ensure all adhesive must be removed, otherwise new tape-applied bowtie will not adhere properly.
5. If no installed decal under the bowtie, clean the vehicle surface with the provided alcohol wipe, or a 50/50 mixture of isopropyl alcohol and water. Allow the surface to dry prior to bowtie installation. Continue to step 13.
6. If no rear bowtie exists (as during Accessory Blackout Decal Installation), follow steps 7-10 to locate the accessory bowtie.



7. Measure 16 mm (5/8 in.) up from the bottom decklid edge at two locations in the middle of the vehicle. Apply a piece of masking tape parallel to the decklid edge connecting the two locations. Do not exceed 16 mm (5/8 in.) from the decklid edge.
8. Apply a 150 mm (6 in.) piece of tape (2) along the bottom edge of the decklid edge, from the tail lamp toward the previously applied piece of tape. Wrap the tape around the decklid edge. Apply a 150 mm (6 in.) piece of tape (3) along the left edge of the decklid by the tail lamp. Wrap the tape around the decklid edge. The tape will protect the decklid edge during the remaining installation.
9. From the bottom left corner of the decklid, measure 302 mm (11- 15/16 in.) toward the center of the vehicle. Mark this location on the masking tape. Alternatively, apply a piece of tape perpendicular to the bottom decklid edge. Do not allow the piece of tape to exceed 25 mm (1 in.) from the decklid bottom edge.
10. An installation location is created from the masking tape. This is the locating feature for the bottom edge and left side of the center bowtie square section.
11. As a confirmation, the left bowtie wing tip should be 248 mm (9-3/4 in.) from the bottom left corner of the decklid.
12. Prior to installation, confirm the masking tape template is centered (cross-car) on the decklid. Continue to step 13.
13. Remove the protective liner from the adhesive tape.

Note: Be careful not to touch the tape with hands or allow the tape to come in contact with dirt or any foreign matter prior to installation. This will prevent the tape-applied bowtie from adhering properly.

14. Locate the bowtie using the masking tape template. Adhere bowtie to the surface and apply good pressure over the entire surface of the bowtie. This will ensure the bowtie makes full contact and is secure.