

- <offline>

rganisationsbaustein"

Name:
Autor:
Zeitstempel Code:
Interface:
Längen (Baustein / Code / Daten): 00444 00318 00026

Familie:
Version: 0.1
Bausteinversion: 2
 18.12.2019 10:02:16
 15.02.1996 16:51:12

Name	Datentyp	Adresse	Kommentar
TEMP		0.0	
OB1_EV_CLASS	Byte	0.0	Bits 0-3 = 1 (Coming event), Bits 4-7 = 1 (Event class 1)
OB1_SCAN_1	Byte	1.0	1 (Cold restart scan 1 of OB 1), 3 (Scan 2-n of OB 1)
OB1_PRIORITY	Byte	2.0	Priority of OB Execution
OB1_OB_NUMBR	Byte	3.0	1 (Organization block 1, OB1)
OB1_RESERVED_1	Byte	4.0	Reserved for system
OB1_RESERVED_2	Byte	5.0	Reserved for system
OB1_PREV_CYCLE	Int	6.0	Cycle time of previous OB1 scan (milliseconds)
OB1_MIN_CYCLE	Int	8.0	Minimum cycle time of OB1 (milliseconds)
OB1_MAX_CYCLE	Int	10.0	Maximum cycle time of OB1 (milliseconds)
OB1_DATE_TIME	Date_And_Time	12.0	Date and time OB1 started

Baustein: OB1 "Main Program Sweep (Cycle)"

Netzwerk: 1 Freigabesicherheit

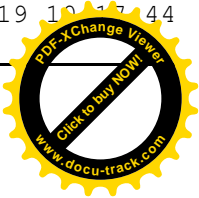
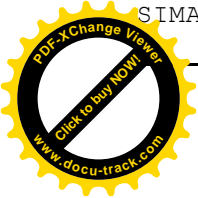
```

CALL "Freigabesicherheit" , DB1 FB1
OFF_SQ :=
INIT_SQ :=
ACK_EF :=
S_PREV :=
S_NEXT :=
SW_AUTO :=TRUE
SW_TAP :=
SW_MAN :=
S_SEL :=
S_ON :=
S_OFF :=
T_PUSH :=
S_NO :=
S_MORE :=
S_ACTIVE:=
ERR_FLT :=
AUTO_ON :=
TAP_ON :=
MAN_ON :=
  
```

Netzwerk: 2 Freigabe

```

CALL "Freigabe" , DB2 FB2
OFF_SQ :=
INIT_SQ :=
ACK_EF :=
S_PREV :=
S_NEXT :=
SW_AUTO :=TRUE
SW_TAP :=
SW_MAN :=
S_SEL :=
S_ON :=
S_OFF :=
T_PUSH :=
S_NO :=
S_MORE :=
S_ACTIVE:=
ERR_FLT :=
AUTO_ON :=
TAP_ON :=
MAN_ON :=
  
```

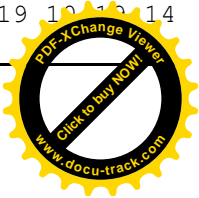
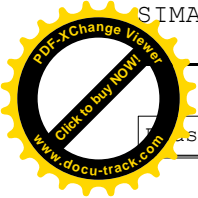
```
SW_TAP :=
SW_MAN :=
S_SEL :=
S_ON :=
S_OFF :=
T_PUSH :=
S_NO :=
S_MORE :=
S_ACTIVE:=
ERR_FLT :=
AUTO_ON :=
TAP_ON :=
MAN_ON :=
```

Netzwerk: 7 Unterprogramm Metall

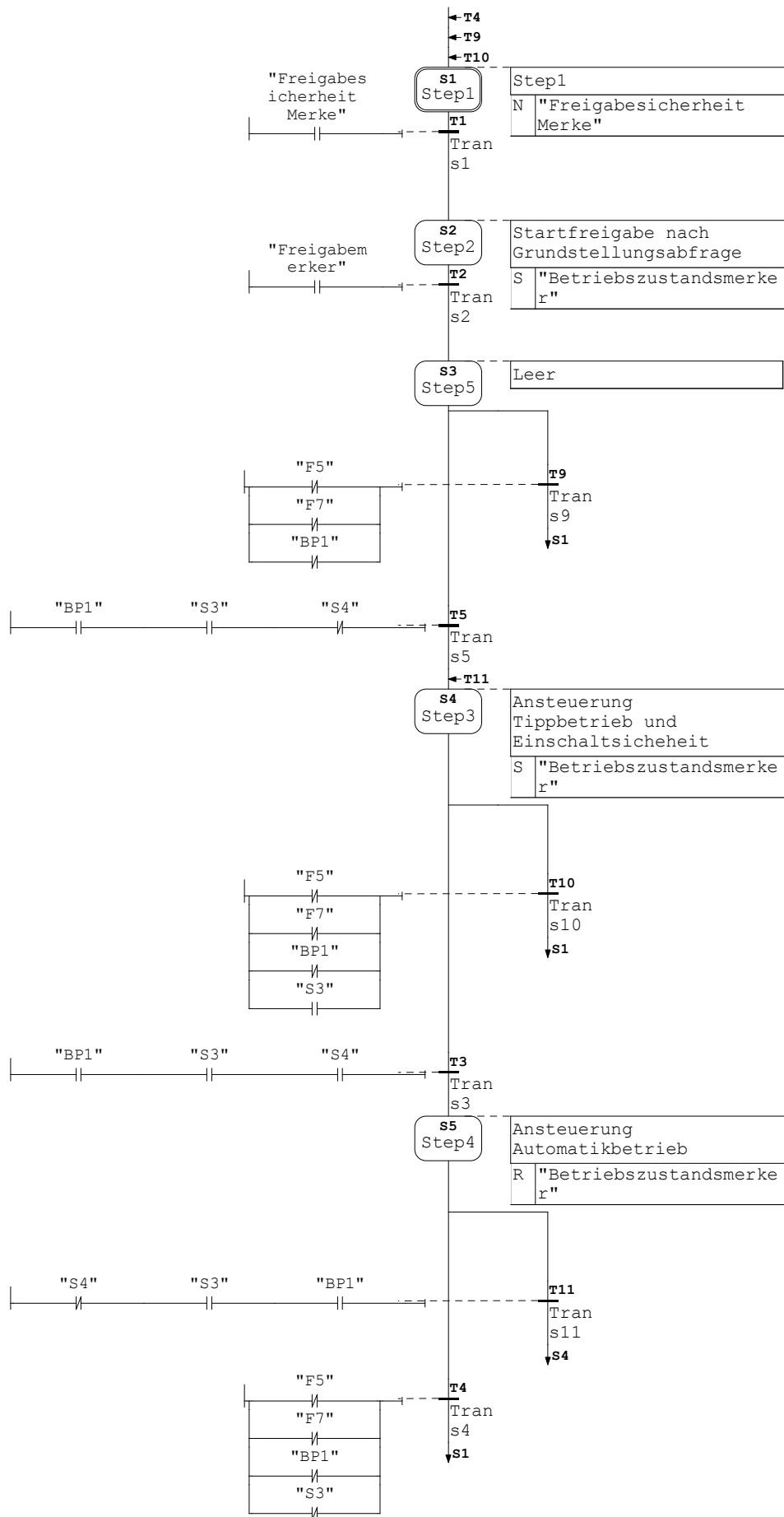
```
CALL "Unterprogramm Metall" , DB7 FB7
OFF_SQ :=
INIT_SQ := "S4 nicht Merker"      M201.3
ACK_EF :=
S_PREV :=
S_NEXT :=
SW_AUTO := TRUE
SW_TAP :=
SW_MAN :=
S_SEL :=
S_ON :=
S_OFF :=
T_PUSH :=
S_NO :=
S_MORE :=
S_ACTIVE:=
ERR_FLT :=
AUTO_ON :=
TAP_ON :=
MAN_ON :=
```

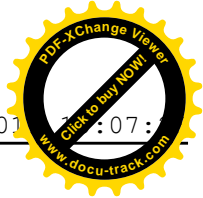
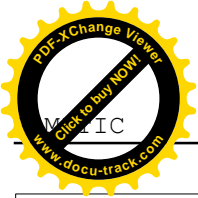
Netzwerk: 8

```
CALL "Zähler" , DB8 FB8
```

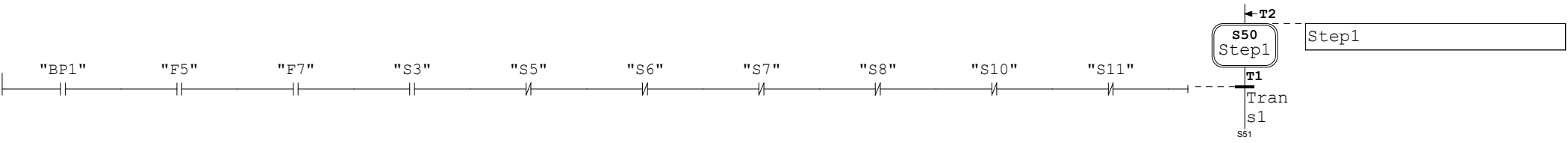


Freigabesteinkommentar



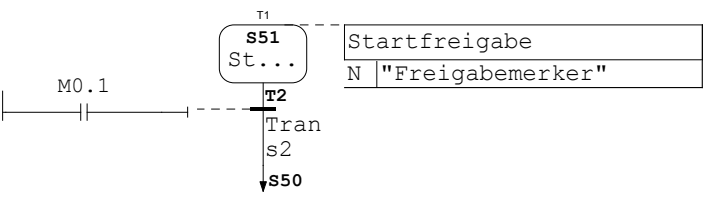


Schrittkommentar

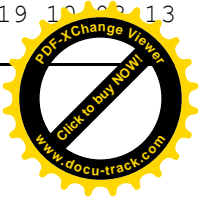
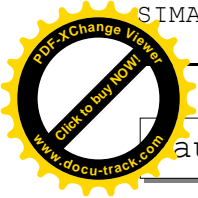


Adresse / Bereich	Symbol	Typ	Kommentar
E0.0	"F5"	BOOL	Meldung Not-Aus ok
E0.1	"S3"	BOOL	Steuerung Ein/Aus
E0.3	"S5"	BOOL	Start Auto
E0.4	"S6"	BOOL	M10 Linksfahrt
E0.5	"S7"	BOOL	M10 Rechtsfahrt
E0.6	"S8"	BOOL	Zyl M20 einfahren
E1.0	"S10"	BOOL	Zyl M40 einfahren
E1.1	"S11"	BOOL	Zyl M40 ausfahren
E1.3	"BP1"	BOOL	Betriebsdruck
E2.7	"F7"	BOOL	Motorschutz

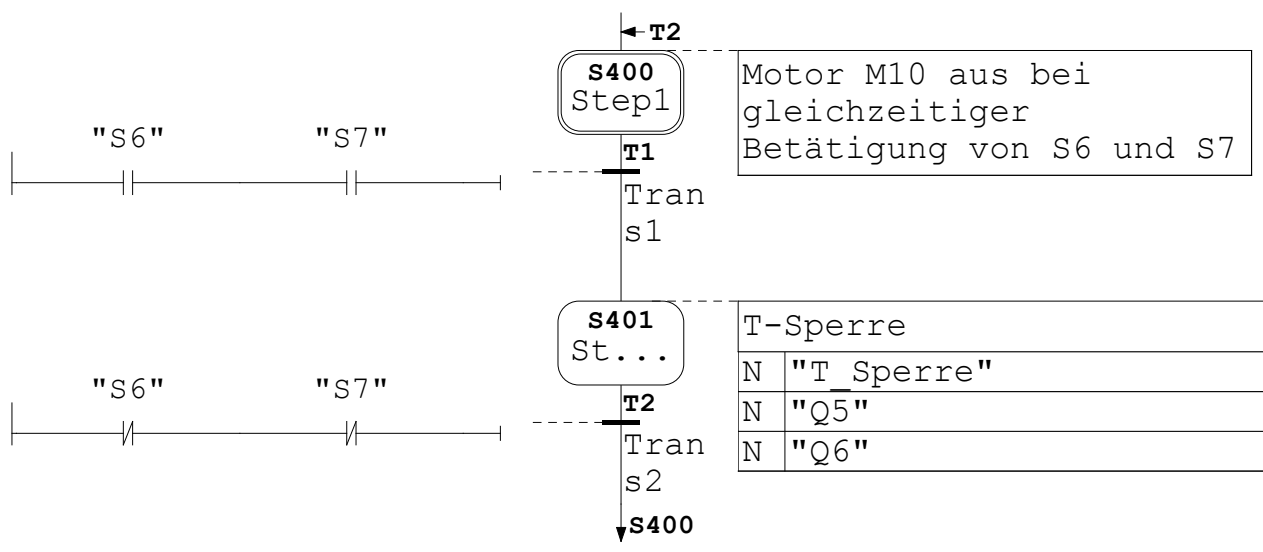
Schrittkommentar

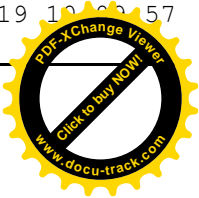
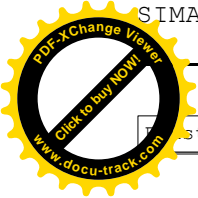


Adresse / Bereich	Symbol	Typ	Kommentar
M200.1	"Freigabemerker"	BOOL	
M0.1		BOOL	

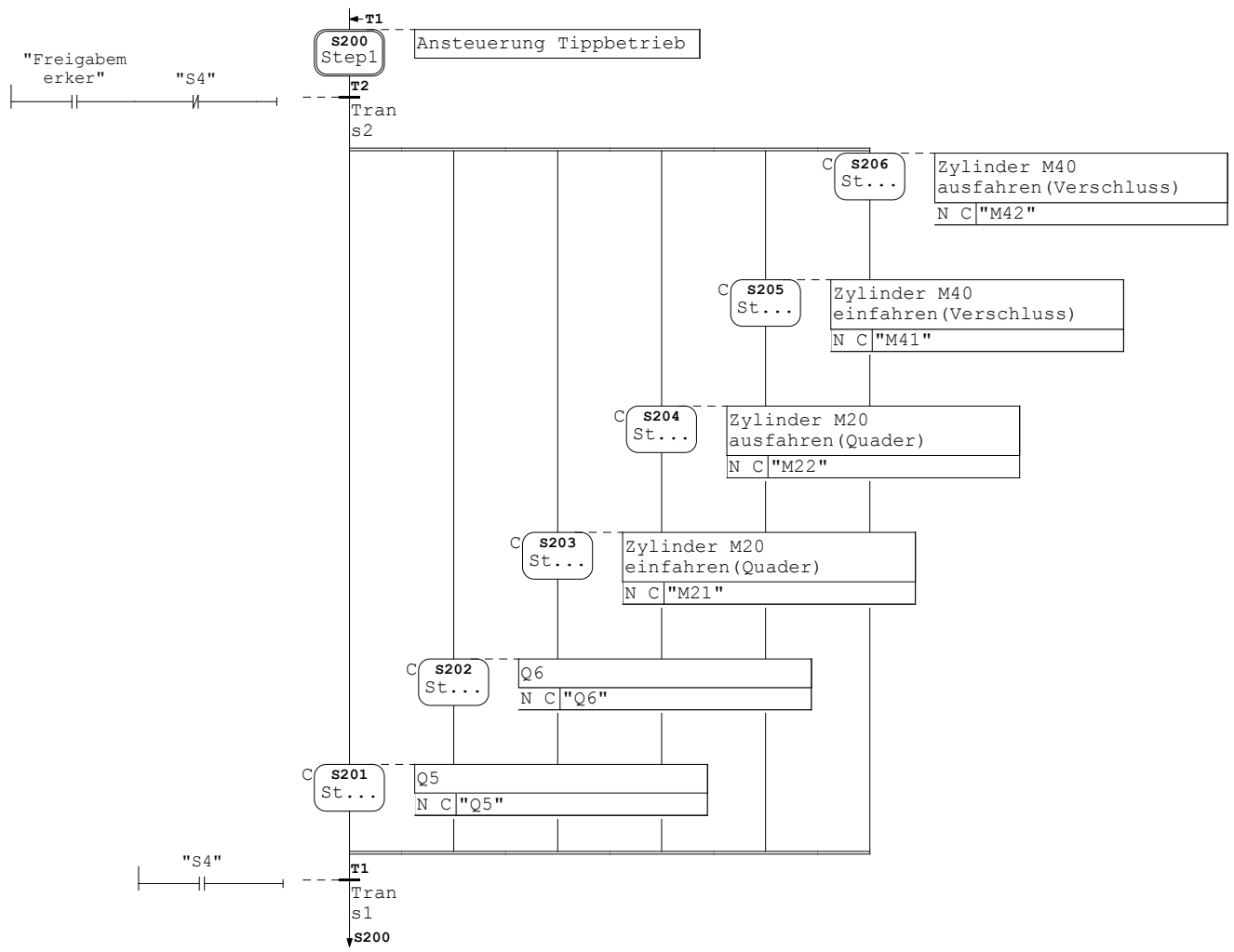


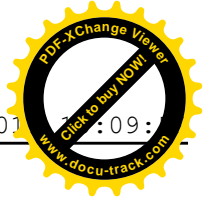
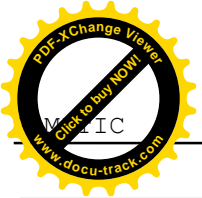
austeinkommentar



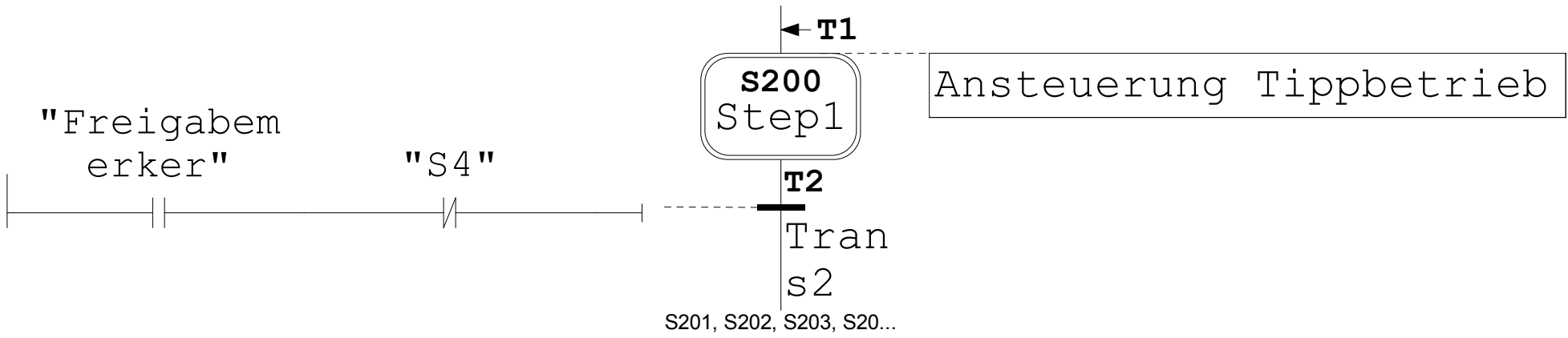


steinkommentar

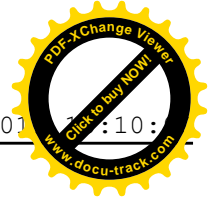
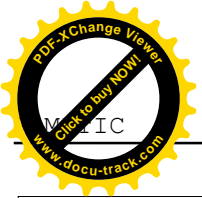




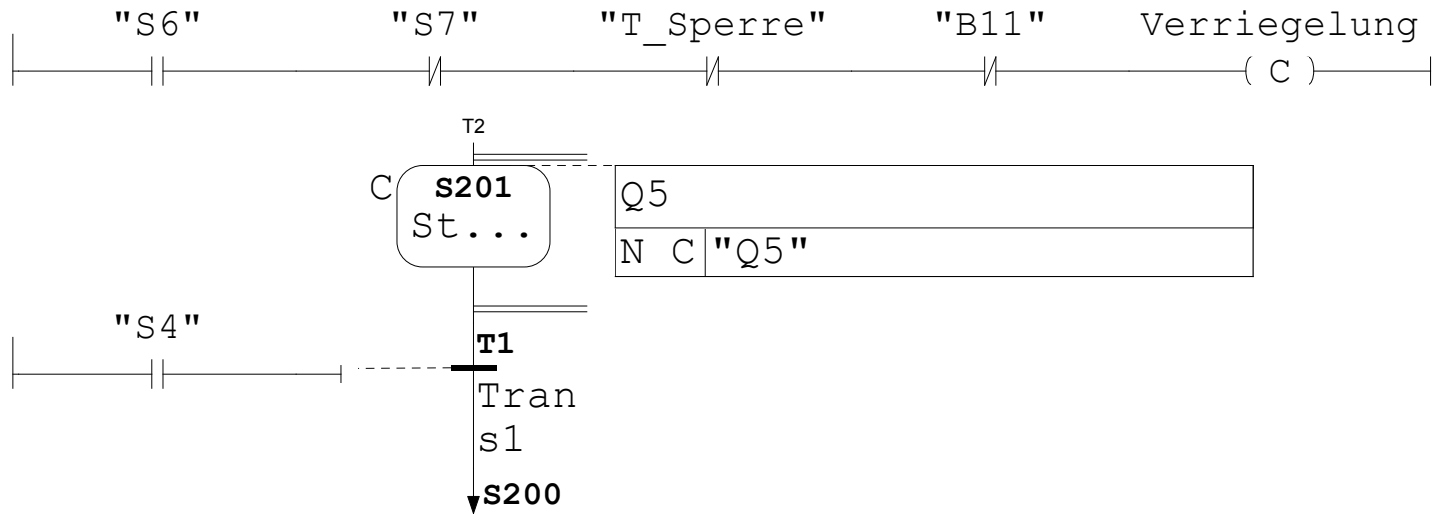
Schrittkommentar



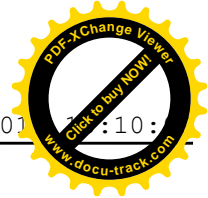
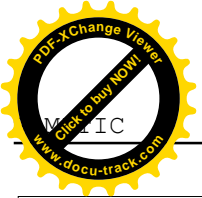
Adresse / Bereich	Symbol	Typ	Kommentar
E0.2	"S4"	BOOL	Betriebsart Tipp/Auto
M200.1	"Freigabemerker"	BOOL	



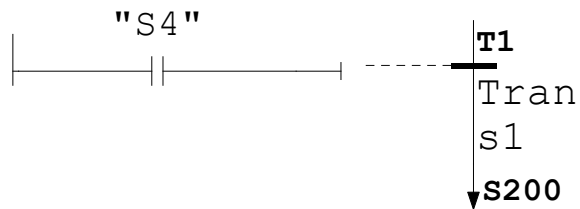
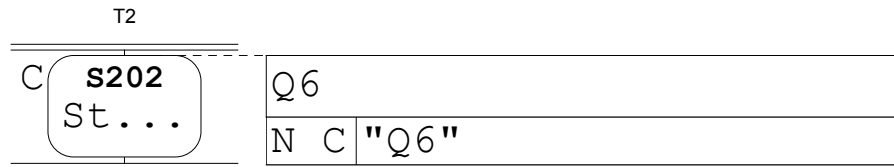
Schrittkommentar



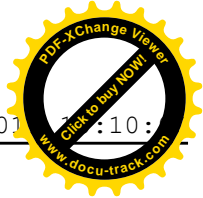
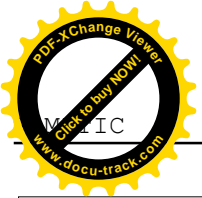
Adresse / Bereich	Symbol	Typ	Kommentar
A0.6	"Q5"	BOOL	Schlitten Linksfahrt
E0.4	"S6"	BOOL	M10 Linksfahrt
E0.5	"S7"	BOOL	M10 Rechtsfahrt
E1.4	"B11"	BOOL	Pos 1
M200.2	"T_Sperre"	BOOL	Einschaltsicherheit
E0.2	"S4"	BOOL	Betriebsart Tipp/Auto



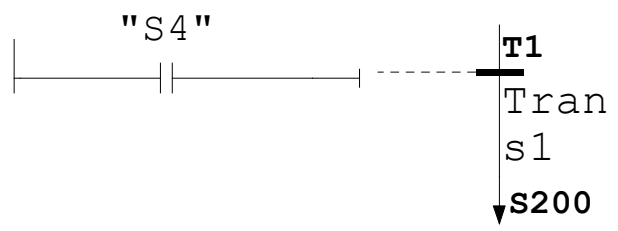
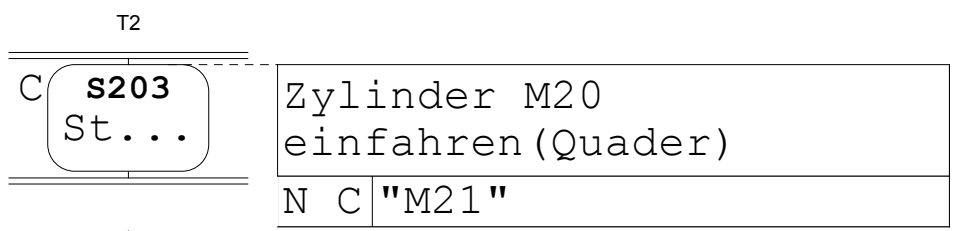
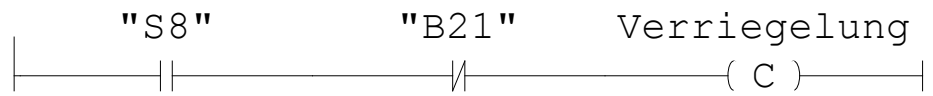
Schrittkommentar



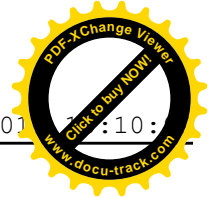
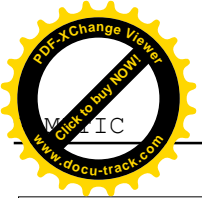
Adresse / Bereich	Symbol	Typ	Kommentar
A0.7	"Q6"	BOOL	Schlitten Rechtsfahrt
E0.4	"S6"	BOOL	M10 Linksfahrt
E0.5	"S7"	BOOL	M10 Rechtsfahrt
E1.6	"B13"	BOOL	Pos 3
M200.2	"T_Sperre"	BOOL	Einschaltsicherheit
E0.2	"S4"	BOOL	Betriebsart Tipp/Auto



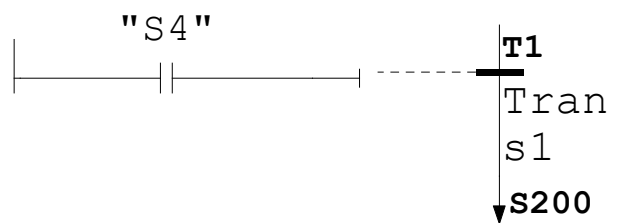
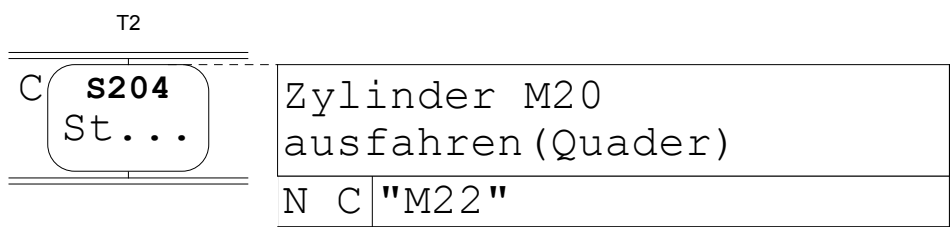
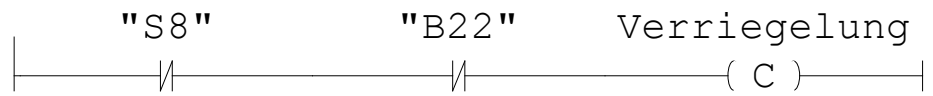
Schrittkommentar



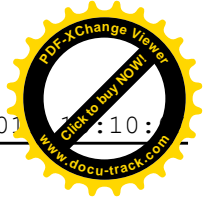
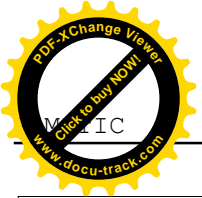
Adresse / Bereich	Symbol	Typ	Kommentar
A0.0	"M21"	BOOL	Zyl M20 einfahren
E0.6	"S8"	BOOL	Zyl M20 einfahren
E1.7	"B21"	BOOL	Zyl M20 eingefahren
E0.2	"S4"	BOOL	Betriebsart Tipp/Auto



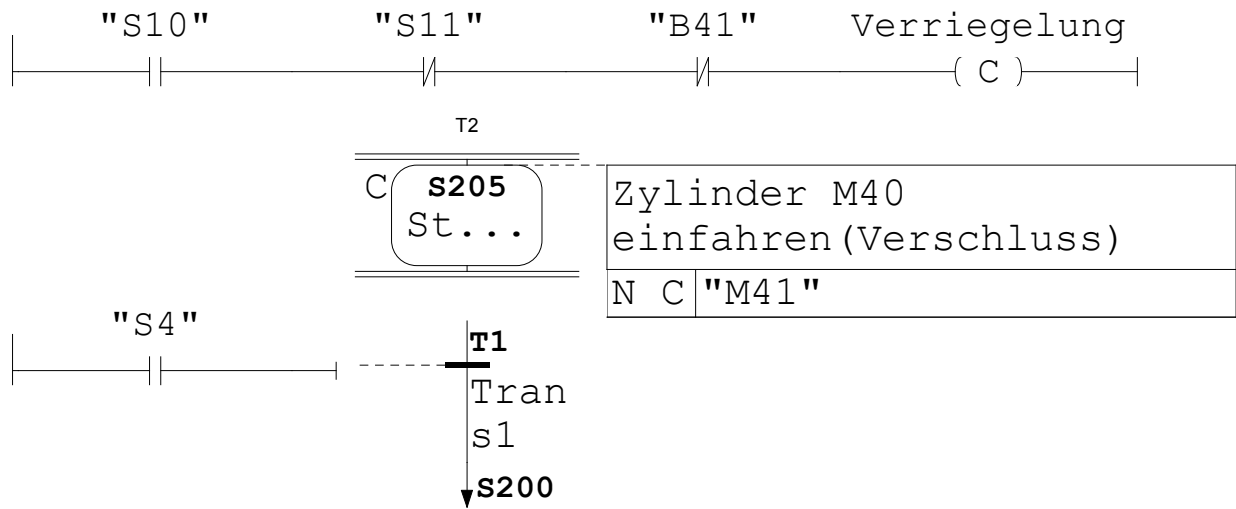
Schrittkommentar



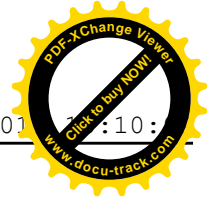
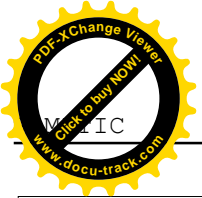
Adresse / Bereich	Symbol	Typ	Kommentar
A0.1	"M22"	BOOL	Zyl M20 ausfahren
E0.6	"S8"	BOOL	Zyl M20 einfahren
E2.0	"B22"	BOOL	Zyl M20 ausgefahren
E0.2	"S4"	BOOL	Betriebsart Tipp/Auto



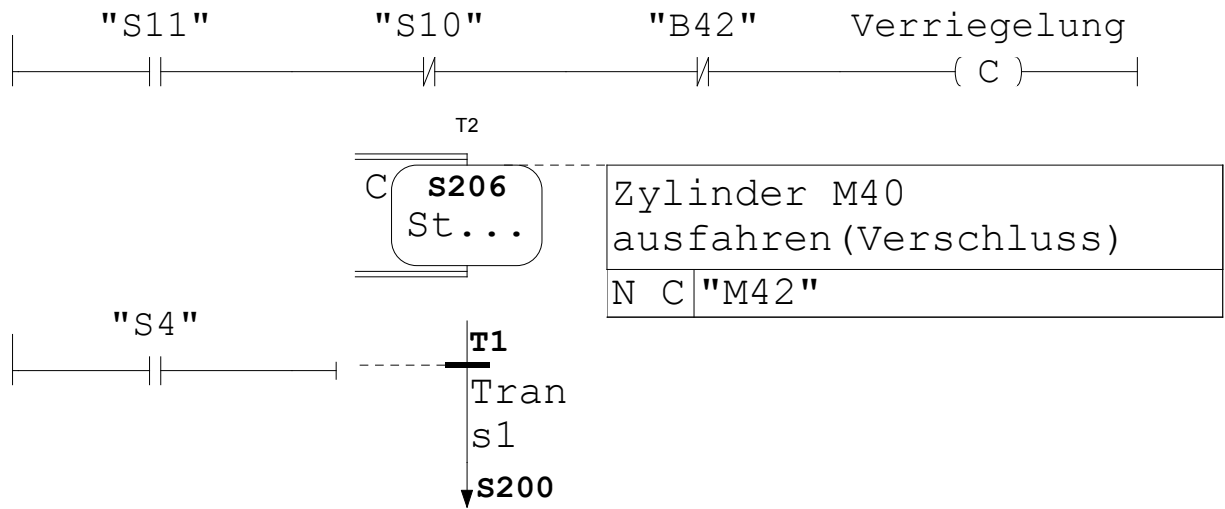
Schrittkommentar



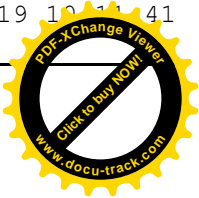
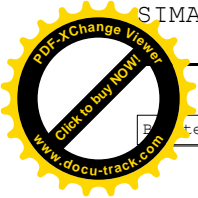
Adresse / Bereich	Symbol	Typ	Kommentar
A0.4	"M41"	BOOL	Zyl M40 einfahren
E1.0	"S10"	BOOL	Zyl M40 einfahren
E1.1	"S11"	BOOL	Zyl M40 ausfahren
E2.3	"B41"	BOOL	Zyl M40 eingefahren
E0.2	"S4"	BOOL	Betriebsart Tipp/Auto



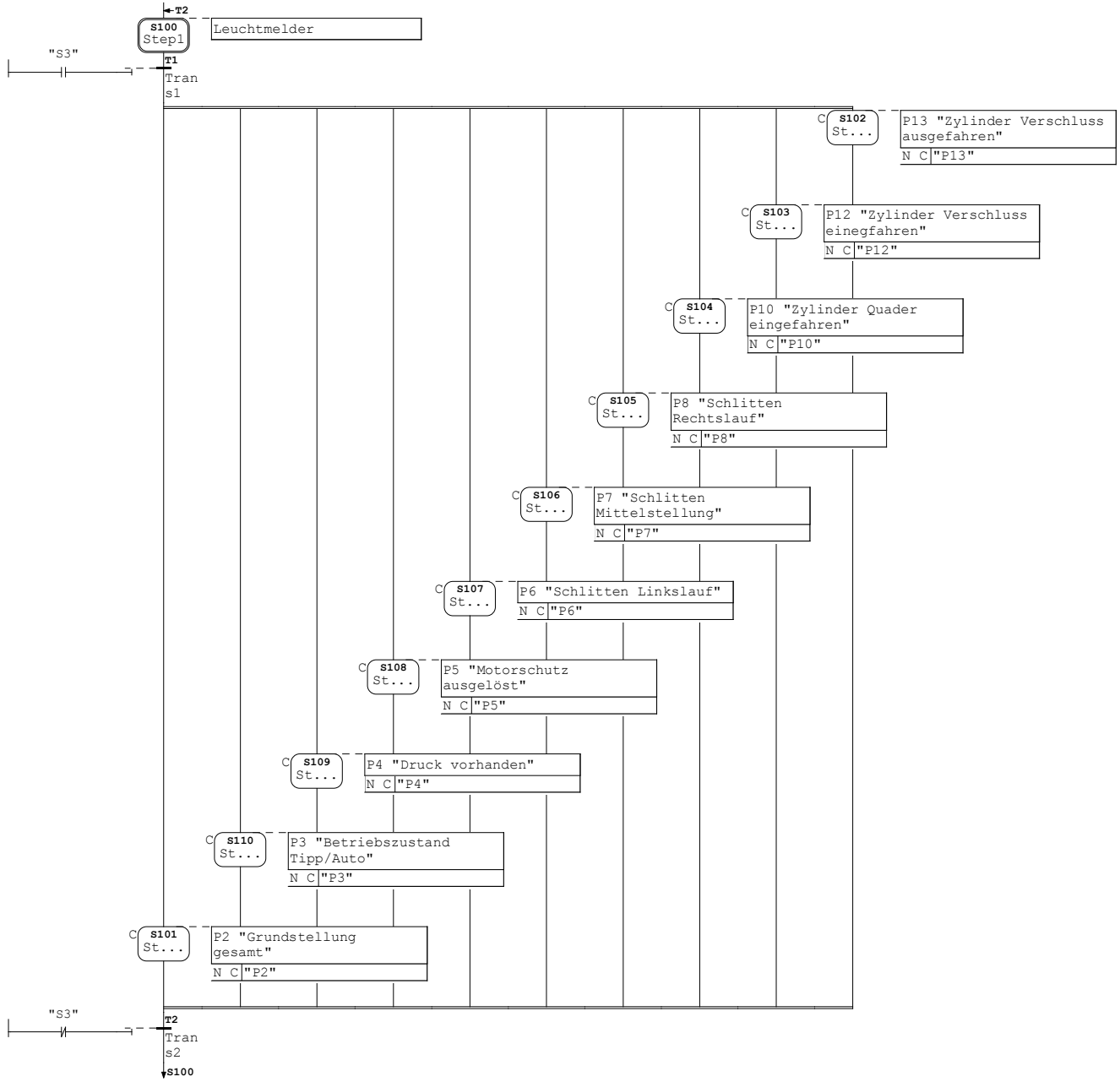
Schrittkommentar

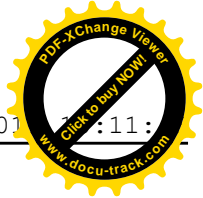


Adresse / Bereich	Symbol	Typ	Kommentar
A0.5	"M42"	BOOL	Zyl M40 ausfahren
E1.0	"S10"	BOOL	Zyl M40 einfahren
E1.1	"S11"	BOOL	Zyl M40 ausfahren
E2.4	"B42"	BOOL	Zyl M40 ausgefahren
E0.2	"S4"	BOOL	Betriebsart Tipp/Auto

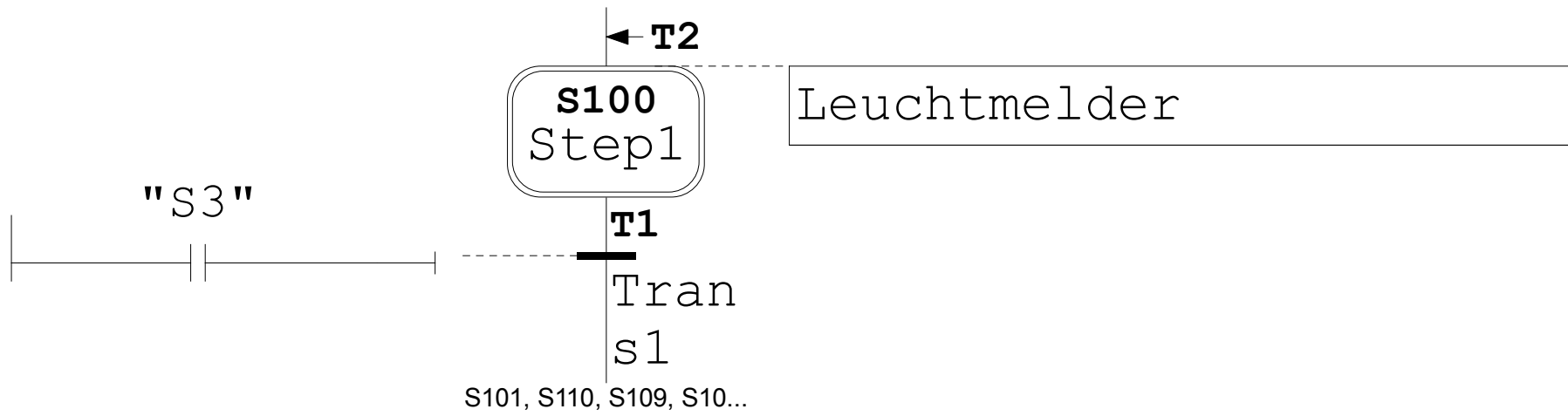


Feedbackkommentar

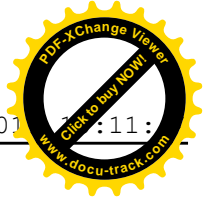
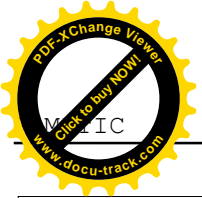




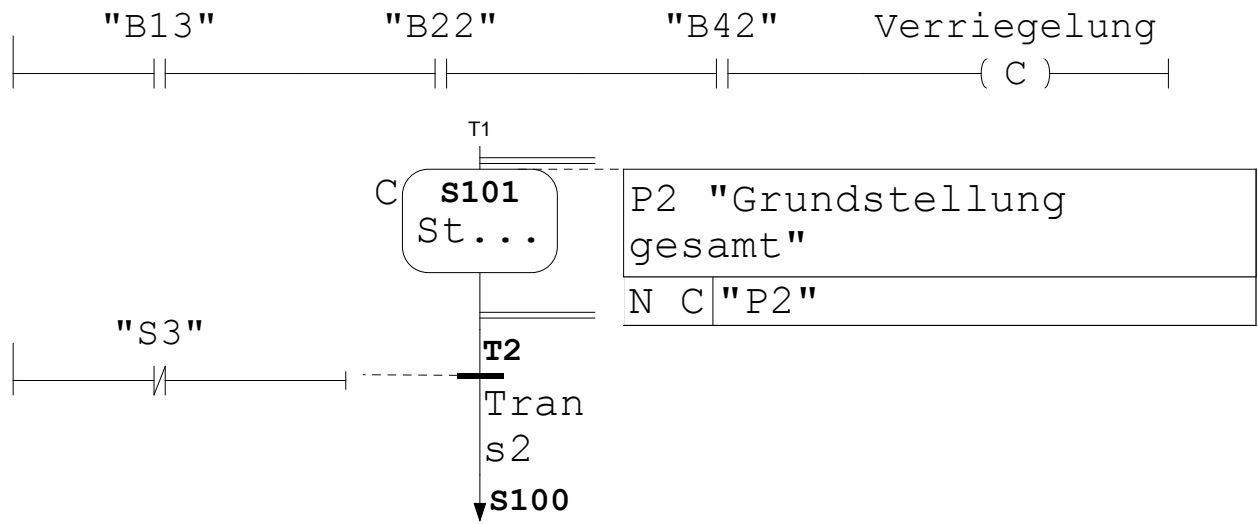
Schrittcommentar



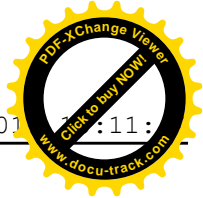
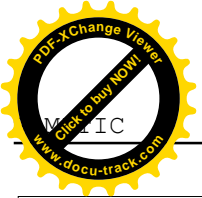
Adresse / Bereich	Symbol	Typ	Kommentar
E0.1	"S3"	BOOL	Steuerung Ein/Aus



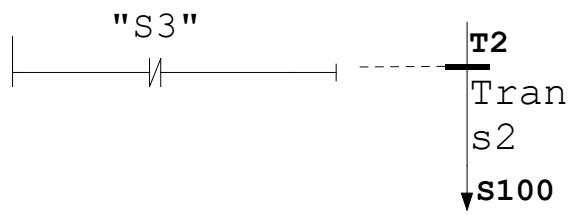
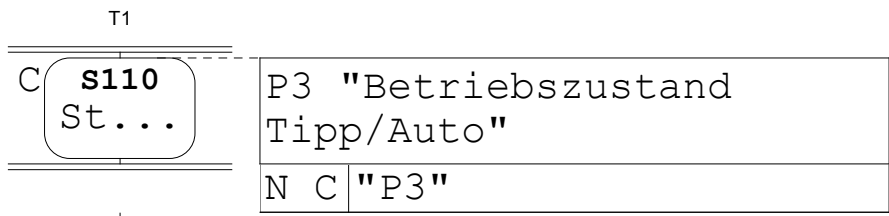
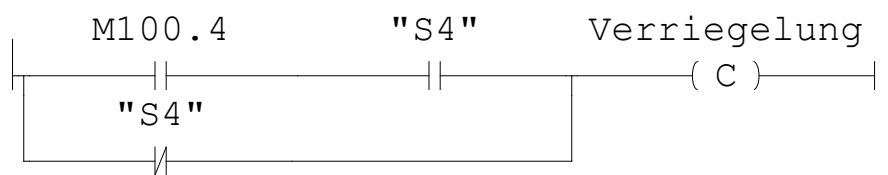
Schrittkommentar



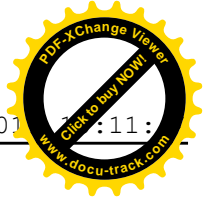
Adresse / Bereich	Symbol	Typ	Kommentar
A1.3	"P2"	BOOL	Grundstellung
E1.6	"B13"	BOOL	Pos 3
E2.0	"B22"	BOOL	Zyl M20 ausgefahren
E2.4	"B42"	BOOL	Zyl M40 ausgefahren
E0.1	"S3"	BOOL	Steuerung Ein/Aus



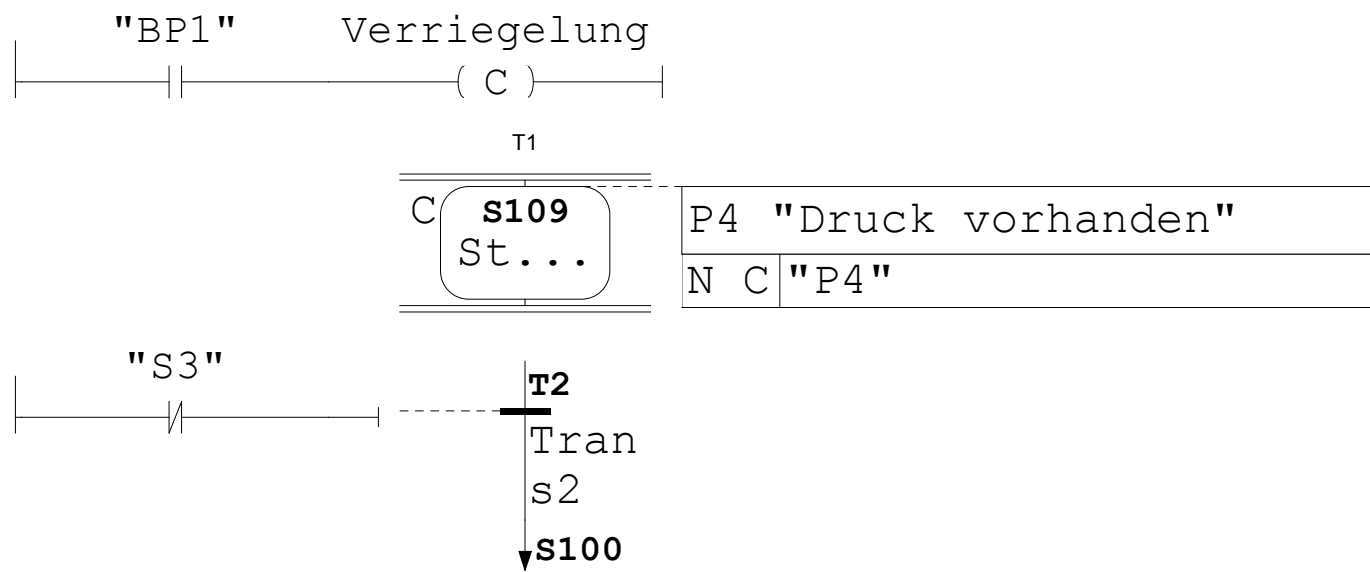
Schrittkommentar



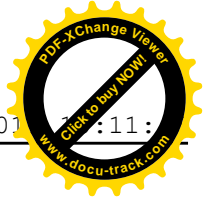
Adresse / Bereich	Symbol	Typ	Kommentar
A1.4	"P3"	BOOL	Betriebsart Tipp/Auto
E0.2	"S4"	BOOL	Betriebsart Tipp/Auto
M100.4		BOOL	
E0.1	"S3"	BOOL	Steuerung Ein/Aus



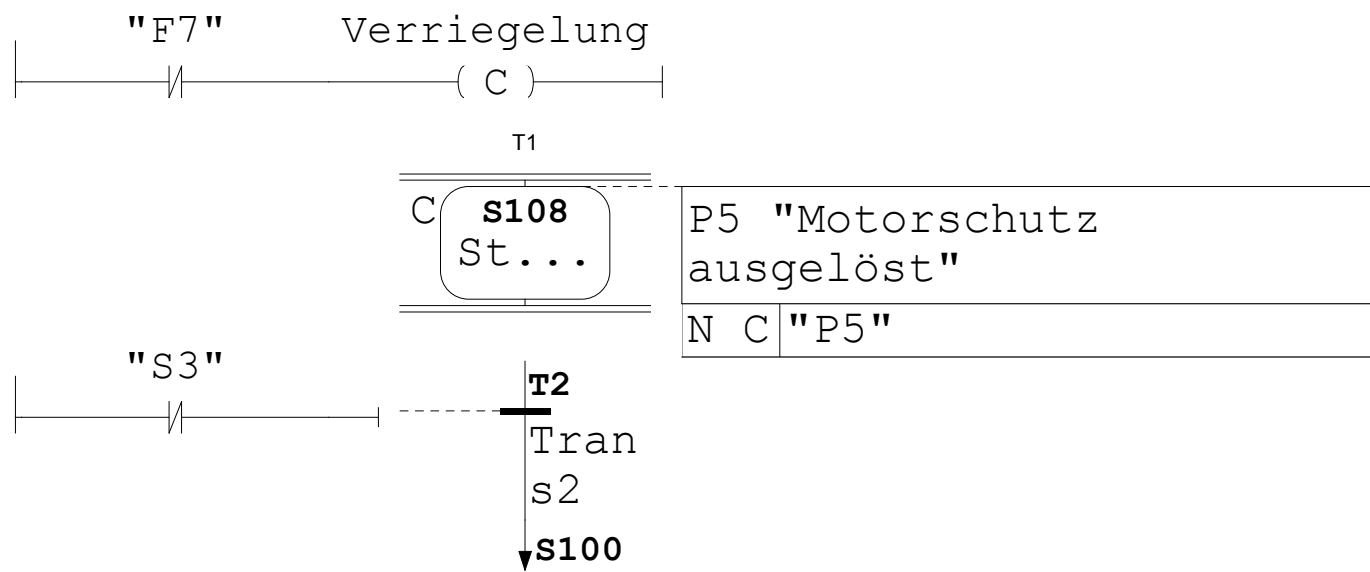
Schrittkommentar



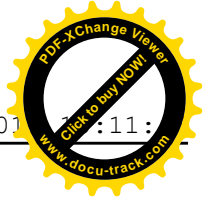
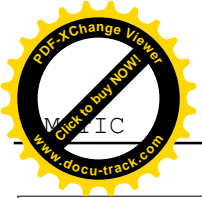
Adresse / Bereich	Symbol	Typ	Kommentar
A1.5	"P4"	BOOL	Betriebsdruck vorhand
E1.3	"BP1"	BOOL	Betriebsdruck
E0.1	"S3"	BOOL	Steuerung Ein/Aus



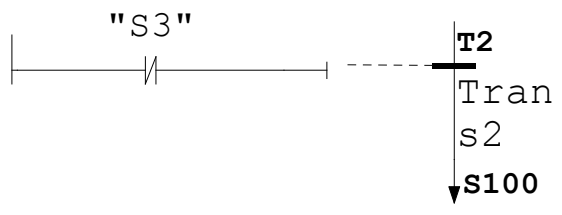
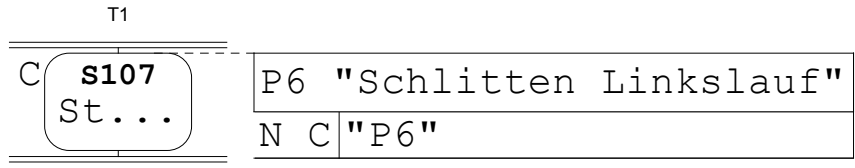
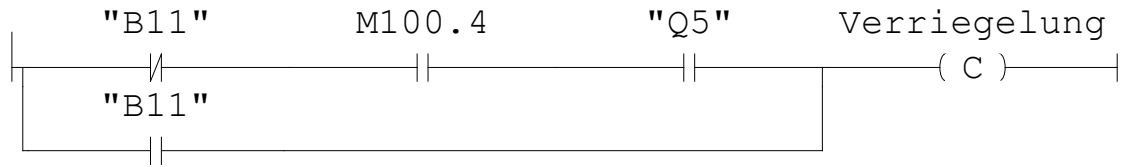
Schrittkommentar



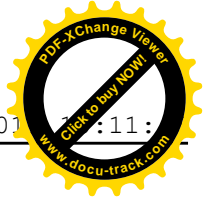
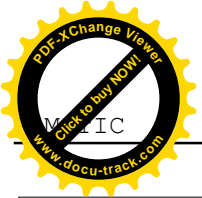
Adresse / Bereich	Symbol	Typ	Kommentar
A1.6	"P5"	BOOL	Motorschutz ausgelöst
E2.7	"F7"	BOOL	Motorschutz
E0.1	"S3"	BOOL	Steuerung Ein/Aus



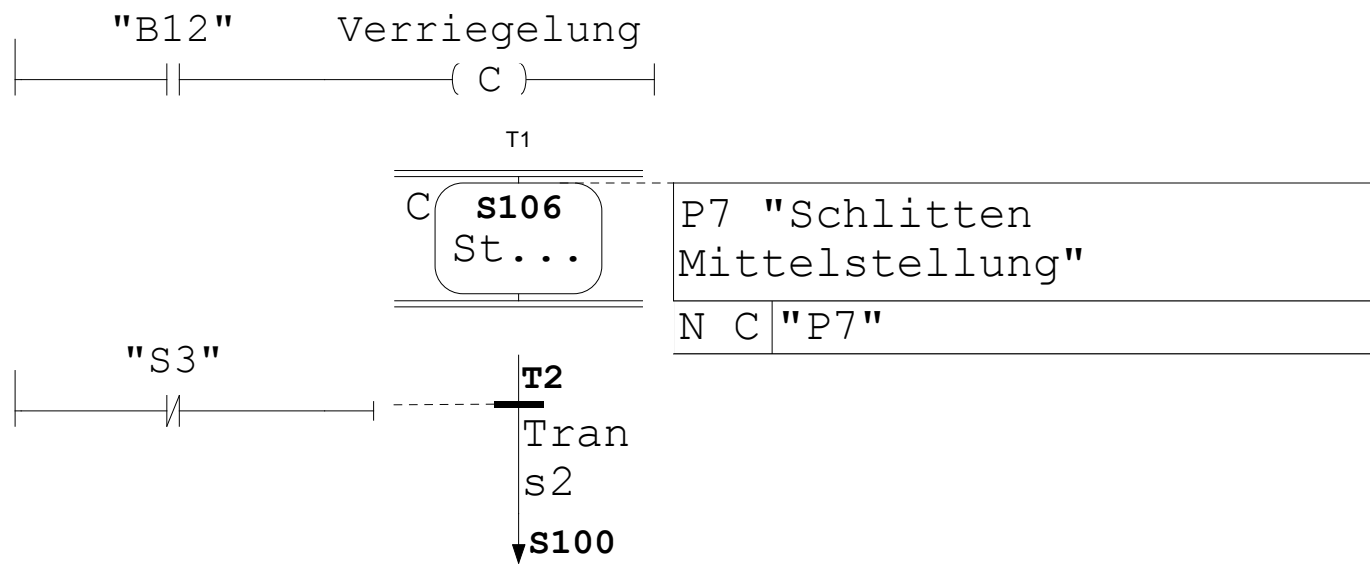
Schrittkommentar



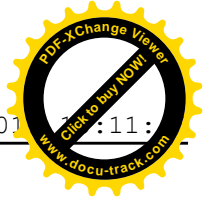
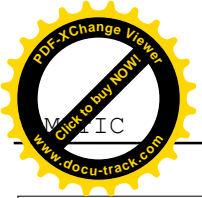
Adresse / Bereich	Symbol	Typ	Kommentar
A0.6	"Q5"	BOOL	Schlitten Linksfahrt
A1.7	"P6"	BOOL	Endlage Pos 1
E1.4	"B11"	BOOL	Pos 1
M100.4		BOOL	
E0.1	"S3"	BOOL	Steuerung Ein/Aus



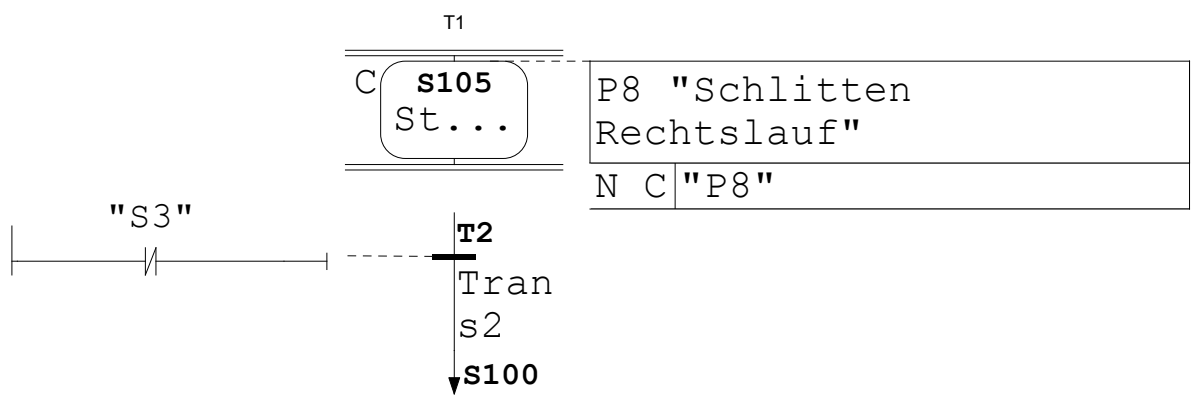
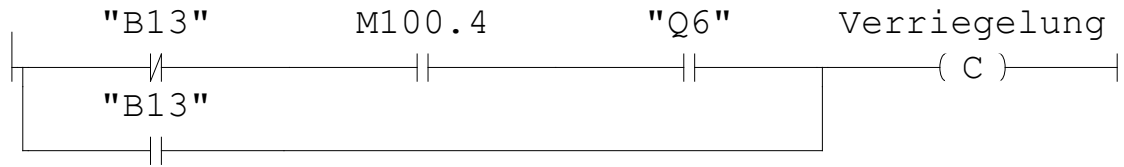
Schrittkommentar



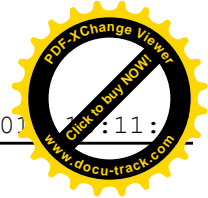
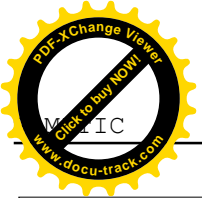
Adresse / Bereich	Symbol	Typ	Kommentar
A2.0	"P7"	BOOL	Endlage Pos 2
E1.5	"B12"	BOOL	Pos 2
E0.1	"S3"	BOOL	Steuerung Ein/Aus



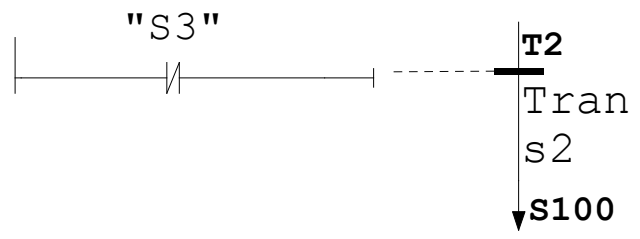
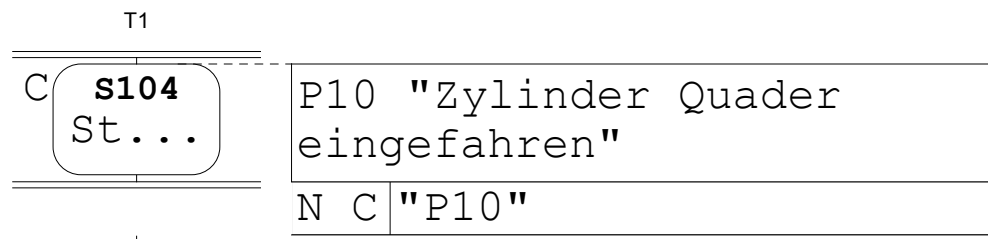
Schrittkommentar



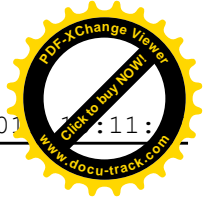
Adresse / Bereich	Symbol	Typ	Kommentar
A0.7	"Q6"	BOOL	Schlitten Rechtsfahrt
A2.1	"P8"	BOOL	Endlage Pos 3
E1.6	"B13"	BOOL	Pos 3
M100.4		BOOL	
E0.1	"S3"	BOOL	Steuerung Ein/Aus



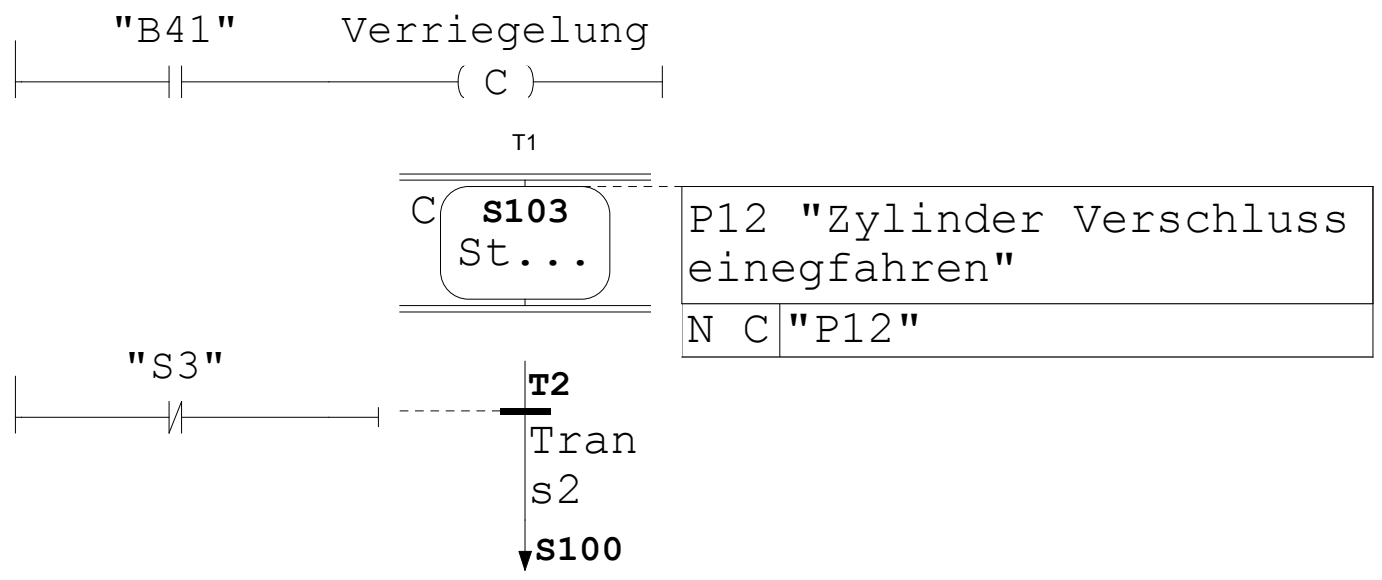
Schrittkommentar



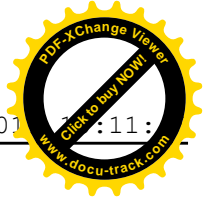
Adresse / Bereich	Symbol	Typ	Kommentar
A2.2	"P10"	BOOL	Zyl M20 eingefahren
E1.7	"B21"	BOOL	Zyl M20 eingefahren
E0.1	"S3"	BOOL	Steuerung Ein/Aus



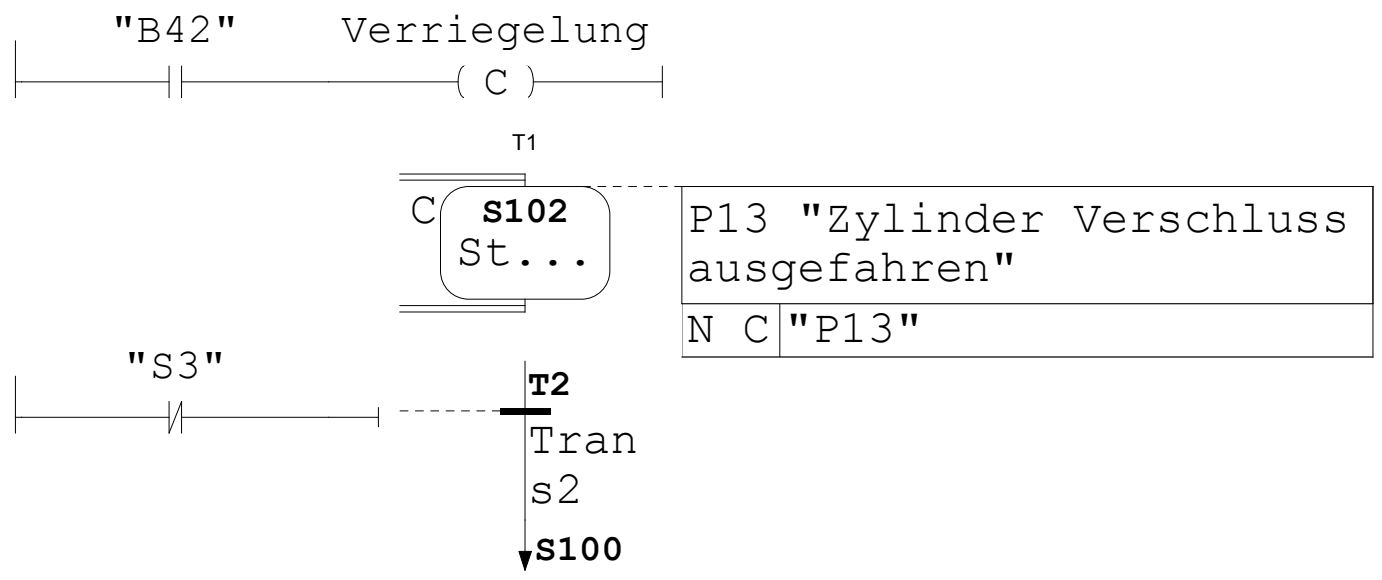
Schrittkommentar



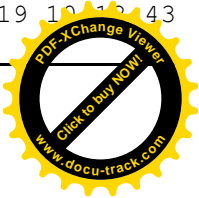
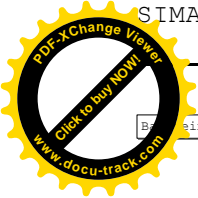
Adresse / Bereich	Symbol	Typ	Kommentar
A2.4	"P12"	BOOL	Zyl M40 eingefahren
E2.3	"B41"	BOOL	Zyl M40 eingefahren
E0.1	"S3"	BOOL	Steuerung Ein/Aus



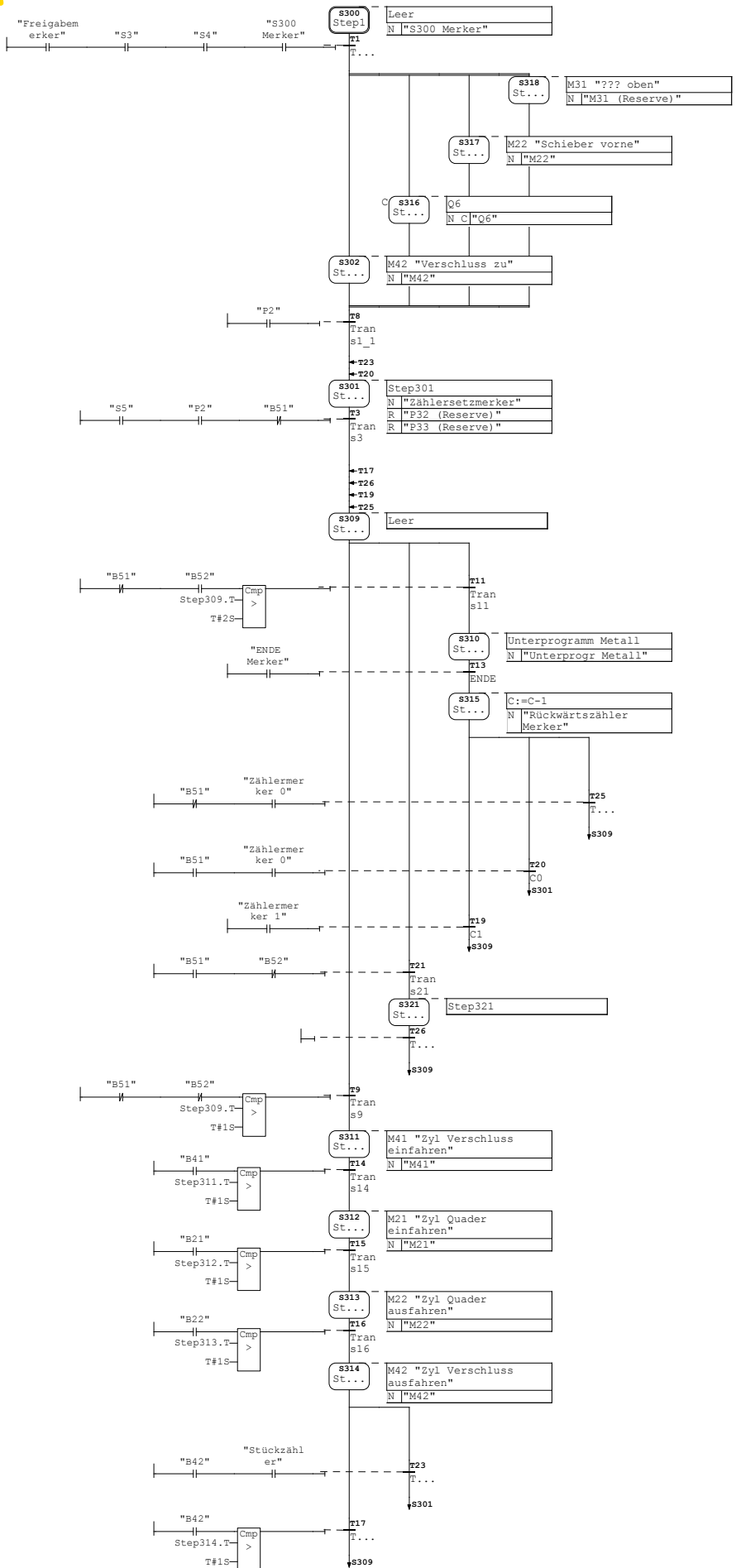
Schrittkommentar

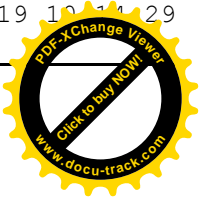
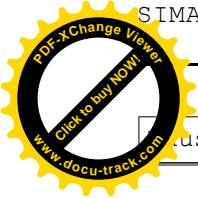


Adresse / Bereich	Symbol	Typ	Kommentar
A2.5	"P13"	BOOL	Zyl M40 ausgefahren
E2.4	"B42"	BOOL	Zyl M40 ausgefahren
E0.1	"S3"	BOOL	Steuerung Ein/Aus

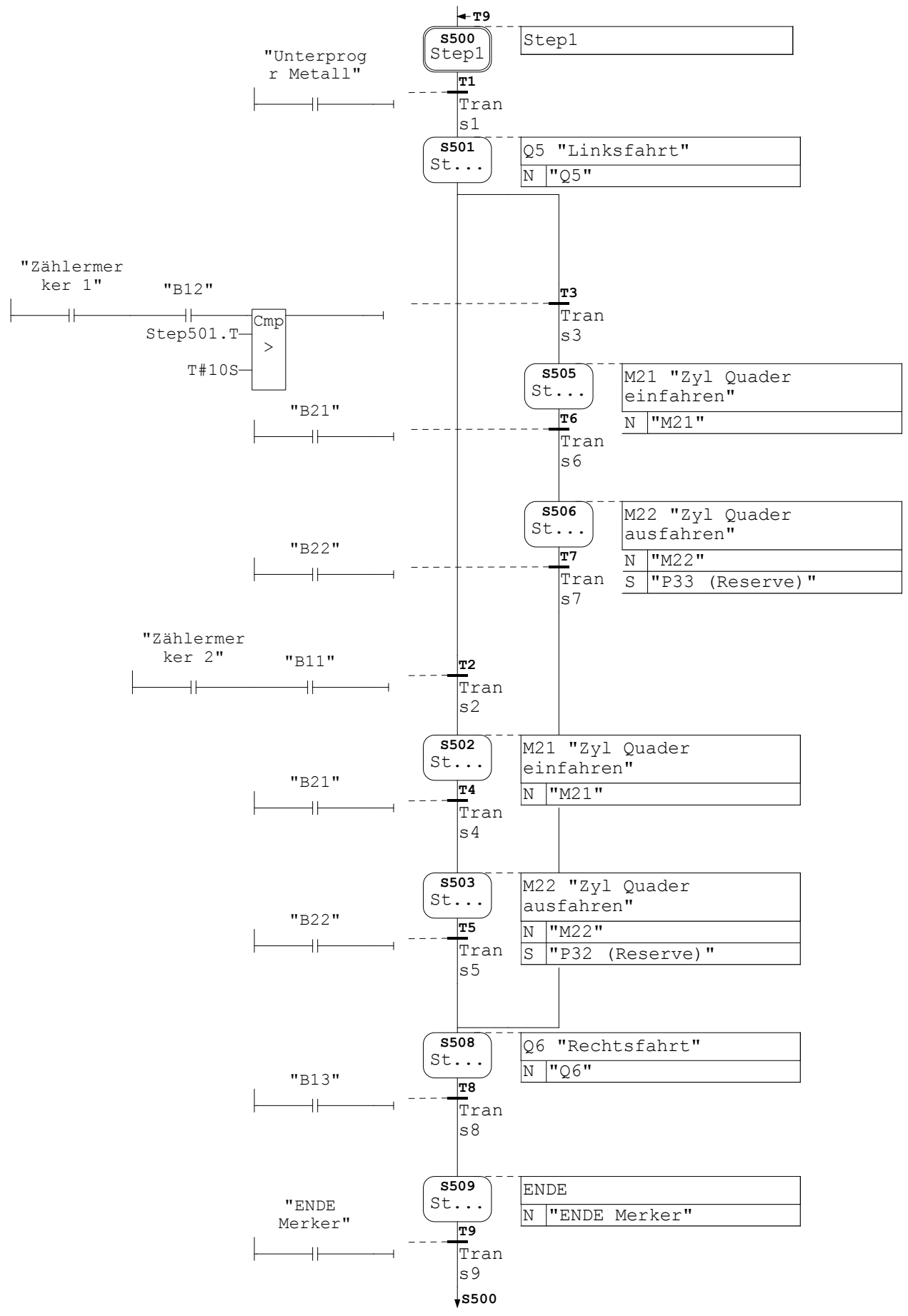


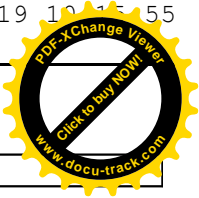
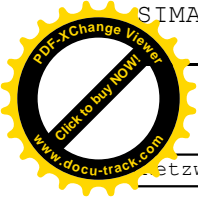
Ein Kommentar



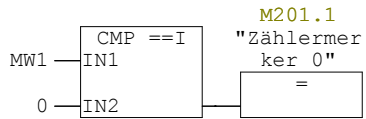


usteinkommentar

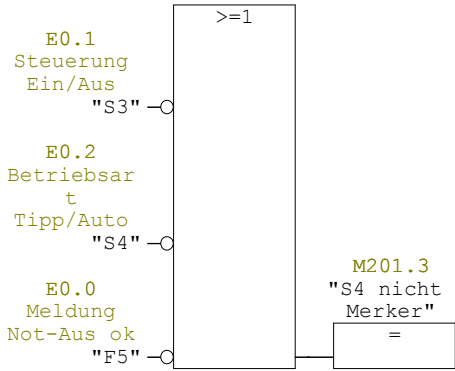




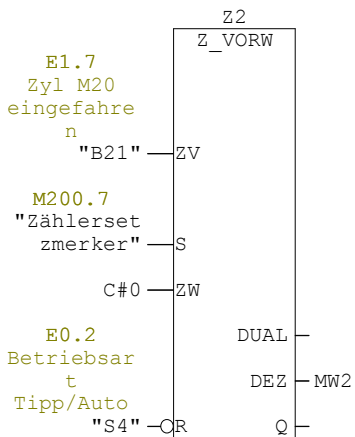
Netzwerk: 4



Netzwerk: 5



Netzwerk: 6



Netzwerk: 7

