So, for your own protection, make up a **water trap** from some stoppers, rubber tubing, a thick-walled Erlenmeyer or filter flask, and a screw clamp (Fig. 13.6). *Do not use garden-variety Erlenmeyers; they may implode without warning*. Two versions are shown. I think the setup using the filter flask is more flexible. The screw clamp allows you to let air into your setup at a controlled rate. You might clamp the water trap to a ring stand when you use it. The connecting hoses have been known to flip unsecured flasks two out of three times.

## WORKING WITH A MIXED-SOLVENT SYSTEM—THE GOOD PART

If, after sufficient agony, you cannot find a single solvent to recrystallize your product from, you may just give up and try a *mixed-solvent system*. Yes, it does mean you mix more than one solvent and *recrystallize using the mixture*. It should only be so easy. Sometimes you are told what the mixture is and the correct proportions. Then it is easy.

For an example, I could use "solvent 1" and "solvent 2," but that's clumsy. So I'll use the ethanol–water system and point out the interesting stuff as I go along.

## The Ethanol-Water System

If you look up the solubility of water in ethanol (or ethanol in water), you find an  $\infty$ . This means they mix in all proportions. Any amount of one dissolves completely in the other—no matter what. Any volumes, any weights. You name it. The special word for this property is **miscibility**. Miscible solvent systems are the kinds you should use for mixed solvents. They keep you out of trouble. You'll be adding amounts of water to the ethanol, and ethanol to the water. If the two weren't miscible, they might begin to separate and form two layers as you changed the proportions. Then you'd have REAL trouble. So, go ahead. You *can* work with mixtures of solvents that aren't miscible. But don't say you haven't been warned.

The ethanol-water mixture is useful because:

- 1. At high temperatures, it behaves like alcohol!
- 2. At low temperatures, it behaves like water!

From this, you should get the idea that it would be good to use a mixed solvent to recrystallize compounds that are *soluble in alcohol* yet *insoluble in water*. You see, each solvent alone cannot be used. If the material is soluble in alcohol, not many crystals come back from alcohol alone. If the material is insoluble in water, you cannot even begin to dissolve it. So, you have a *mixed solvent*, with the best properties of *both* solvents. To actually perform a *mixed-solvent recrystallization*, you:

- 1. Dissolve the compound in the smallest amount of *hot ethanol*.
- 2. Add *hot water* until the solution turns cloudy. This **cloudiness** is *tiny crystals of compound coming out of solution*. Heat this solution to dissolve the crystals. If they do not dissolve completely, add *a very little hot ethanol* to force them back into solution.
- 3. Cool and collect the crystals on a Buchner funnel.

Any solvent pair that behaves the same way can be used. The addition of hot solvents to one another can be tricky. It can be *extremely dangerous* if the boiling points of the solvents are very different. For the *water-methanol mixed solvent*, if 95°C water hits *hot methanol* (bp 65.0°C), watch out!

There are other miscible, mixed-solvent pairs—petroleum ether and diethyl ether, methanol and water, and ligroin and diethyl ether among them.

## A MIXED-SOLVENT SYSTEM—THE BAD PART

Every silver lining has a cloud. More often than not, compounds "recrystallized" from a mixed-solvent system don't form crystals. Your compound may form an *oil* instead.

**Oiling out** is what it's called; more work is what it means. Compounds usually oil out if *the boiling point of the recrystallization solvent is higher than the melt-ing point of the compound*, although that's not the only time. In any case, if the oil solidifies, the impurities are trapped in the now-solid "oil," and you'll have to purify the solid again.

Don't think you won't ever get oiling out if you stick to single, unmixed solvents. It's just that with two solvents, there's a greater chance you'll hit on a composition that will cause this.

Temporarily, you can:

- 1. Add more solvent. If it's a mixed-solvent system, try adding more of the solvent the solid is NOT soluble in. Or add more of the OTHER solvent. No contradiction. The point is to *change the composition*. Whether single solvent or mixed solvent, changing the composition is one way out of this mess.
- 2. Redissolve the oil by heating; then shake up the solution as it cools and begins to oil out. When these smaller droplets finally freeze out, they may form crystals that are relatively pure. They may not. You'll probably have to clean them up again. Just don't use the same recrystallization solvent.

Sometimes, once a solid oils out it doesn't want to solidify at all, and you might not have all day. Try removing a sample of the oil with an eyedropper or a disposable pipet. Then get a glass surface (watch glass) and add a few drops of a solvent that the compound is known to be *insoluble* in (usually water). Then use the rounded end of a glass rod to *triturate the oil with the solvent*. **Trituration** can be described loosely as beating an oil into a crystalline solid. Then you can put these crystals back into the rest of the oil. Possibly they'll act as seed crystals and get the rest of the oil to solidify. Again, you'll still have to clean up your compound.