

FANUC SERIES 10T PMC DATA

Machine Tool Builder Name:

Machine Model: FX10Z

Serial Number:

Data backup performed on: 27.02.2016.

TIMER

NUMBER	DATA
01	0
34	0
35	96
36	96
37	0
38	0
39	400
40	600

COUNTER

NUMBER	ADDRESS	PRESET	CURRENT
01	C00	0	0
02	C04	0	1
03	C08	32767	0
04	C12	0	0
05	C16	0	0
06	C20	0	0
07	C24	0	0
08	C28	0	0
09	C32	0	0
10	C36	0	0
11	C40	0	0
12	C44	0	0
13	C48	0	0
14	C52	0	0
15	C56	0	0
16	C60		
17	C64		
18	C68		
19	C72		
20	C76		

KEEPRLY

NUMBER	ADDRESS	DATA
01	K00	0
02	K01	0
03	K02	0
04	K03	0
05	K04	10000000

06	K05	0
07	K06	0
08	K07	0
09	K08	0
10	K09	01000000
11	K10	01111100
12	K11	0
13	K12	0
14	K13	0
15	K14	00000001
16	K15	0
17	K16	
18	K	
19	K	

DATA TABLE CONTROL DATA

NUMBER	ADDRESS	PARAMETER	NUMBER OF DATA	OFFSET	SPECIAL	TABLE#
000	D000		3			
001	D0002	00000010	12	0000	0	0
002	D0010	00000000	50	0000	0	3
003	D0018	00000000	0	0000	0	0
004						
005						
006						
007						
008						
009						
010						

DATA TABLE DATA #001

NUMBER	ADDRESS	DATA
0000	D0026	0
0001	D0028	8191
0002	D0030	5000
0003	D0032	0
0004	D0034	0
0005	D0036	0
0006	D0038	300
0007	D0040	0
0008	D0042	0
0009	D0044	0

DATA TEBLE DATA #002

NUMBER	ADDRESS	DATA
0000	D0050	3
0001	D0051	4
0002	D0052	5
0003	D0053	12
0004	D0054	8
0005	D0055	9
0006	D0056	0
0007	D0057	0
0008	D0058	74
0009	D0059	75
0010	D0060	76
0011	D0061	77
0012	D0062	0

DATA TEBLE DATA #003

NUMBER	ADDRESS	DATA
0000		